



User Instruction & Installation Manual

FH300 Remote Control Variable Speed Twin Head Metal Halide Searchlight



Product Reference Number:

A6074 – FH300RC 575w Twin Head 240v

Manufacturer's details:

Francis Searchlights Ltd
Union Road, Bolton
Lancashire, BL2 2HJ, UK
Tel: +44 (0) 1204 558960
Fax: +44 (0) 1204 558979
<http://www.francis.co.uk>
E-mail: sales@francis.co.uk

Distributor details:

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1 - Introduction

It is imperative that this manual is read carefully and understood before installing your equipment. For your future reference please keep this manual in a safe place.

Thank you for specifying a product from the Francis Searchlights range. All Francis products are designed to give complete customer satisfaction and are manufactured to the highest engineering standards in order to ensure optimum performance and service life.

The Francis FH range combines features proven over many years service in the most hazardous conditions in both marine and land installations.

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will also ensure that any warranties on your equipment will not be invalidated. Information on spares ordering and parts is provided in this manual.

Should you ever need to contact Francis Searchlights Ltd. regarding your equipment, please quote the Product Serial Number at all times.

2 - Safety Precautions

The following instructions must be adhered to, in order to ensure a safe working environment and the safety of the user.

Note: When unpacking or manoeuvring the searchlight into its fixing position, suitable lifting points must be used in order to prevent damage to the equipment or personal injury.

- Prevent rain, snow, condensation and water droplets from contacting the lamp as this may cause bulb failure and possible shattering;
- Quartz halogen bulbs run with a high internal pressure in excess of atmospheric. Whilst the construction is inherently strong, there is a slight risk of the bulb shattering;
- Never look directly into an illuminated searchlight as this may cause severe damage to eyesight. If it is necessary to inspect a lamp whilst in operation, always wear suitable protective goggles;
- Should it be necessary to examine the lamp with the front bezel removed, always use a protective shield and wear goggles to ensure a safe working environment;
- Never attempt to clean a lamp whilst in use;
- Searchlights get hot. Never touch the unit when lit and always allow 15 to 20 minutes for cooling down after turning the searchlight off;
- Never place anything on or cover the searchlight when in use;
- Ensure the lamp has cooled sufficiently before removal;
- If undue force appears necessary to remove the lamp, the equipment should be inspected by a competent person or contact the manufacturer;
- When breaking a lamp for disposal, care must be taken to ensure the glass fragments are safely contained. This operation must be performed out of doors in free air. In all circumstances refer to the lamp manufacturers instructions packed with the lamp;
- Due to the vast range of lamps available it may appear possible that more powerful lamps can be used in the equipment than for which it was designed. Even when the unit will physically accept a higher wattage or voltage lamp, this substitution is not recommended and is dangerous. This action will also void any warranties on the equipment.

Always refer to the lamp manufacturer's technical data when dealing with lamps.

3 - Technical Information

This product has been designed to operate in accordance with the product specification. The FH300RC Twinhead searchlight has the following features:

- All marine grade materials and fixings;
- Parabolic glass reflector;
- Stove Enamel Power Coating paint;
- Instant lamp re-strike. No cooling down time required;
- Economical 750 hour lamp life;
- 385° horizontal rotation;
- Vertical movement +30° to -30°;
- Motor speed 0-20°/sec fast, 0-10°/sec slow (Pan)
0-10°/sec fast, 0-5°/sec slow (Tilt);
- Remote focus facility;
- Thermostatically controlled internal heater.(Optional);
- Toughened front glass;
- Luminous flux 49000;
- Colour temperature 6000K;
- G.R.P. control gear protected to IP66;

The 240v searchlight also performs to the following optical data:

- Metal Halide light source G22;
- Lamp Wattage - 575 Watts;
- Supply voltage - 220/240V;
- Peak Beam Candlepower – 13,600,000 lux with standard Glass
- Peak Beam Candlepower – 10,880,000 lux with UV Glass
- Range – 3685 metres;
- Range UV – 2948 metres
- Divergence – 2.5°;
- Temperature range: -50°C (with heaters fitted);

In order that the searchlight operates correctly it is imperative that competent personnel are responsible for the installation, operation and servicing of this equipment. Failure to adhere to this advice may cause premature failure or incorrect operation of the searchlight, which may damage the equipment or cause personal injury.

4 - Unpacking and Installation Instructions

The following instructions should be read and fully understood prior to installing the equipment to ensure that the correct procedures are followed and all safety precautions are observed.

Note: If the equipment has been in storage for a considerable amount of time, it is advisable to conduct a routine maintenance check on all parts before installation.

Safety Precautions

This equipment should not be connected to an electrical supply before being installed. Installation procedures should be adhered to in order to ensure a safe working environment and reduce the risk of damage or personal injury.

Preparing the Mounting Position

Mark out and drill the fixing holes through the deck, 4 Holes Ø12.5mm on a 350 PCD. If anti-vibration mounts are to be fitted, the fixing holes for the mounts should also be marked out and drilled. Prior to manoeuvring the searchlight into its' fixing position, the AV mounts should be fitted to the base. When in the desired position, bolt the searchlight firmly down. On an uneven surface it may be necessary to use a suitable sealant such as silicone, in order to ensure a weatherproofed joint.

5 - Electrical Installation

For safety purposes, only competent personnel should perform the electrical installation. All equipment should be installed to current Electrical Regulations and Standards.

In order to obtain the maximum light output from the searchlight, it is essential that the full operating voltage of the lamp fitted be applied to the lampholder contacts.

Method of Electrical Connection

- 1) Disconnect the supply before working on the electrical system;
- 2) The searchlight must be connected to a fused electrical supply, using suitably sized cable;
- 3) If the searchlight is located a considerable distance from the supply, provision must be made in the cable size in order to overcome the voltage drop. The following table should be used for indication purposes only:

Searchlight	240v 575w
Cable Size (mm ²)	Distance Max
1.5	129 MTRS
2.5	210 MTRS
4.0	333 MTRS
6.0	520 MTRS
10.0	871 MTRS

- 4) Whenever possible cable terminations should be made below deck and with approved terminal devices;
- 5) If a spare auxiliary fuse or circuit breaker is not available, one of the correct type and rating should be fitted and connected to a positive supply. It is advisable to locate a bus bar or main connection and avoid any direct connection to the supply;

Installation Guidelines

Standard

A typical installation and connection routine for the FH300RC Twin Head searchlight is as follows:

Referring to wiring diagram C24871-1, the Mains supply is fed into each control gear, which then provides a common feed to the motor gearbox, control panel and the searchlight.

The searchlight has been pre-wired with 3 meters of cable from the gearbox to junction box & to the Control Gear Enclosure.

Cables required to be connected by the customer: -

8 core 1.5mm cable from the Junction Box to the Control Panel.

12 core 0.5mm cable from the Junction Box to the Control Panel.

The searchlight head is pre-wired along with the connecting cable to the motor gearbox.

6 - Operating Instructions

This equipment is designed for use out of doors, in free air. Never place anything on, or cover the searchlight when in use as this may present a hazard.

The searchlight can be remotely positioned via the joystick control panel, with the facility for movement up, down, left and right. When in the desired position the joystick should be released so that it returns to its' home position, dead centre.

The beam of the searchlight can be adjusted to give a variety of beam types. Using the yellow remote focus button on the joystick panel, the desired beam can be achieved for any particular application. The beam will move continuously through 'spot' to 'flood'. In order to fix the beam type; simply release the button at the desired position.

The heaters specified on this equipment are self-regulating and will shut off when they reach the dew point temperature.

This product should not be used for any purpose other than for which it was designed. Any modifications to the product should not be undertaken without consulting the manufacturer.

Setting to Work

Safe service in use necessitates the strict observance of the following precautions.

- Any article fabricated from quartz or glass is inherently fragile and care should therefore be taken, at all times, when handling lamps;
- Eye protection must be worn when handling lamps that have been removed from their packaging materials. The protective jacket should not be removed from the lamp for safety reasons, as there is a remote possibility of the lamp shattering violently, especially if it is subjected to mechanical shock or vibration;
- Always isolate the equipment from the supply before inserting a lamp;
- Before inserting the lamp ensure that all contacts are clean. Contacts must be renewed at the slightest sign of corrosion. Sanding or filing down corroded areas is not recommended as this will only make the conducting surface between the pin and lampholder smaller, thus causing the lamp to overheat;
- Do not twist or bend the fused quartz bulb when fitting the lamp as mechanical stresses MUST be avoided;
- The lamp must be capable of unimpeded expansion when it warms up to operating temperature. Mechanical forces must not be applied to the fused quartz bulb;
- Before the protective jacket is removed, suitable protection must be worn i.e face mask and gloves with wrist protection;
- Never touch the quartz bulb with bare hands, as fingerprints will make the glass cloudy and cause a severe loss of light. This may also cause recrystallisation and thus weaken the bulb material. Should the bulb be inadvertently touched, remove fingerprints with methylated spirit and a clean, soft paper towel. The bulb should then be wiped with distilled water. NOTE: ALWAYS WEAR MASK AND GLOVES DURING CLEANING);

In all circumstances the lamp manufacturer's data should be referred to when dealing with lamps.

When fitting the lamp:

- Always isolate the equipment from the supply when inserting a lamp;
- Ensure the circuit is suitably fused;
- Ensure the lamp is of the correct power rating and type;
- Check lampholder is in good condition. If the contacts show any sign of corrosion, replace the lampholder;
- Check the lampholder is in a good dry condition. Never allow water to collect in the lamp fitting or come into contact with the lamp.

To fit the lamp:

- Loosen all the thumbscrews on the front of the searchlight, remove the bezel and glass and store in a safe place;
- For easier access the light shield/spill ring may be removed by undoing the fasteners;
- Cut open one end of the protective sleeve surrounding the lamp;
- Using the sleeve to prevent the fingers coming into contact with the lamp, position the two pins above the holes in the lampholder;
- Gently push the lamp into the lampholder and remove the protective sleeve;
- Replace the light shield/spill ring and front bezel assembly, ensuring the thumbscrews are securely fastened.

Testing

Upon correct installation and connection to an electrical supply, the equipment can be tested in order to ensure its' correct performance. A competent person with some knowledge of electrical equipment must carry out this work.

Equipment required: Multi-meter with leads
 Ammeter

Using the equation $P=VI$, the approximate power output of the equipment can be calculated in the following way:

- Using the multi-meter, take a voltage reading;
- Using the ammeter, take an amps reading from the live cable to the lamp;
- Multiply these figures together to give an approximate wattage (Power output).

For example:

Using a 24v 150w Tungsten halogen lamp:
Voltage reading = 24v; Amps reading = 6 amps

Therefore, Wattage = $24 \times 6 = 144$ watts

7- Fault Finding

All fault finding must be conducted by a competent person or qualified Electrical Engineer.

Failure of Lamp to light

Causes:

- 1) Power not supplied;
- 2) Fuse blown;
- 3) Failed lamp

Remedy:

- 1) Check voltage at supply. If supply is not present the fault is at the customer supply. If power is present, see remedy 2;
- 2) Check fuse for visual failure. If none noticeable check fuse for continuity using a multi-meter. If fuse found to be faulty, replace with new part and test equipment again for correct working order. If found to be working correctly see remedy 3;
- 3) Firstly, check supply at lampholder connecting block (within searchlight barrel). If supply is present, disconnect unit from power supply before removing the lamp. If noticeable damage to filament is present, the lamp will have failed. The lamp can also be checked for continuity using a multi-meter. Replace lamp ensuring all precautions and instructions previously outlined in this manual are adhered to.

Failure of Remote Focus

Causes:

- 1) Power not supplied;
- 2) Faulty connections;
- 3) Failed motor

Remedy:

- 1) Check voltage at supply. If no supply present fault is at customer supply. If power is present see remedy 2;
- 2) Check all wiring connections on motor and terminal rail, in accordance with the wiring diagram. If found to be correct, see remedy 3;
- 3) Remove focus motor and apply 24v DC directly across terminals. If motor does not rotate the unit has failed. A new focus motor should be fitted to the lampholder assembly.

NOTE: If a fault occurs on the pan and tilt gearbox, the unit should be returned to Francis Searchlights Limited for fault evaluation and repair.

8 - Maintenance and Servicing

In order to prolong the service life and performance of your searchlight, the following maintenance guidelines are recommended:

- Maintenance checks should be conducted before every voyage or at least every three months;
- Before checking, disconnect the equipment from the supply;
- Visually inspect the condition of the equipment;
- Any major or minor structural damage should be rectified immediately in order to reduce sympathetic wear;
- After inspection it may be necessary to clean the inside of the searchlight. The following procedure should be adhered to:
 - Remove the front bezel;
 - Clean the front glass inside and out using a proprietary glass cleaner or metal polish;
 - Clean the reflector if required;
 - Check the reflector mounting gaskets. If signs of corrosion or damage are evident, replace as necessary;
 - Ensure that the lampholder is free from corrosion or other damage;
- It is advisable to check all seals and gaskets for signs of degradation. Renew if necessary;
- The searchlight is fitted with a breather unit. This ensures a steady airflow in order to prevent any vacuum forming within the barrel.
- Upon completing all maintenance requirements the searchlight should be tested for full working order (approximately 20 minutes).

If in any doubt as to the correct servicing procedures to adopt please contact your distributor/agent or the manufacturer who will be able to advise the best course of action for your product.

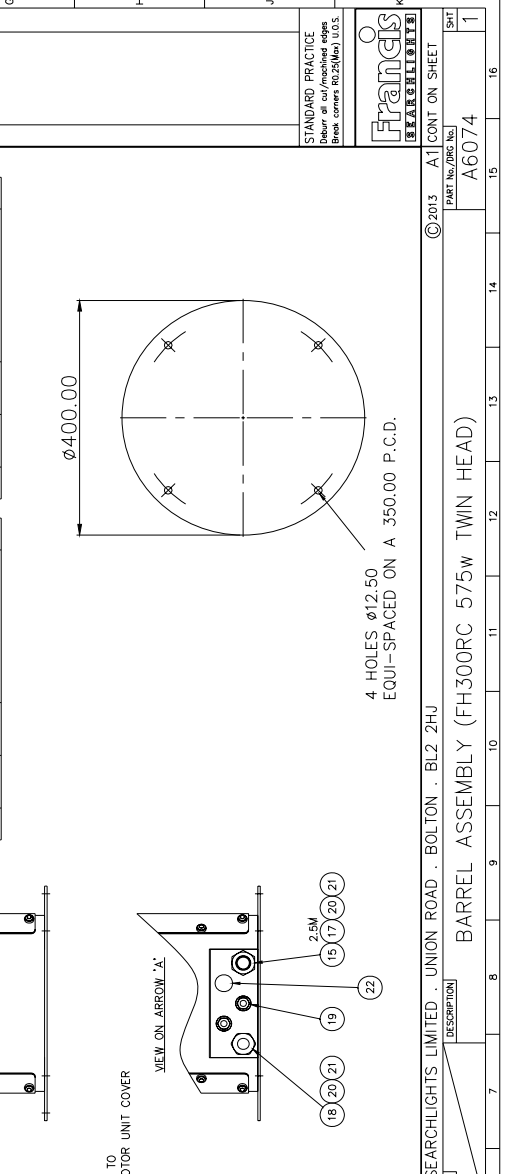
9 - Wiring Diagram and General Assembly

Drawing Number	Description
A6074	FH300RC 575w 240v Twinhead Searchlight G.A
C24871	FH300RC 575w Twin Head Wiring Diagram
C21294	Control Gear Assembly
C26263	Junction Box Assembly
	Control Panel

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ITEM PART No.	DRG No.	DESCRIPTION	QTY
1	C26253	BARREL ASSY (LEFT)	1
2	C26254	BARREL ASSY (RIGHT)	1
3	C22420	V/S MOTOR UNIT ASSY	1
4	C26260	U-PIECE ASSY	1
5	C26268	CRUTCH SUB ASSY	1
6	C23174	TERMINAL RAIL ASSY	1
7	C23331	U-PIECE BUSH	2
8	C24980	TRUNNION SCREW	2
9	C10331	SHALLOW BEARING COVER	2
10	C23869	CRUTCH SHIM INSIDE	2
11	C21583	BELLOWS TOP BUSH	1
12	C24944	BEARING	2
13	C20281	BELLOWS	1
14	C11094	GREASE NIPPLE	2
15	C24952	M25 CONDUIT GLAND	2
16	C24953	M25 90° CONDUIT GLAND	2
17	C24954	M25 CONDUIT 2.75M	1
18	C15450	GLAND M25	1
19	C10158	GLAND M20	2
20	C22930	M25 LOCKNUT	2
21	C24711	M25 SEALING WASHER	2
22	C23529	BLANKING PLUG	1
23	C20943	LIFTING HANDLE	2
24	C21967	'O' RING	53
25	C24644	M25 CABLE CLEAT	1
26	C24649	M25 CABLE CLEAT BUSH	1
27	C20241	CABLE 3M 12 CORE 0.5mm	1
28	C15448	CABLE 3M 10 CORE 1.5mm	1
29	C16593	CABLE 3M 4 CORE 1.5mm	1

ITEM PART No.	DRG No.	DESCRIPTION	QTY
30	C13872	CABLE 7M 1.5mm RED	1
31	C13873	CABLE 7M 1.5mm BLACK	1
32	C15112	CABLE 7M 1.5mm G/YELLOW	1
33	C08088	SCREW M10 x 30 HEX HD	4
34	C09208	SCREW M8 x 30 HEX HD	2
35	C21398	SCREW M8 x 16 BTN HD	2
36	C10733	SCREW M6 x 12 HEX HD	1
37	C11872	SCREW M6 x 30 HEX HD	6
38	C08950	SCREW M6 x 25 HEX HD	2
39	C10142	SCREW M5 x 12 CSK HD	1
40	C13352	SCREW M5 x 16 HEX HD	8
41	C14644	SCREW M4 x 8 HEX HD	2
42	C08091	WASHER M10 PLAIN	6
43	C15313	WASHER M10 S/C SPRING	4
44	C06999	WASHER M8 PLAIN	4
45	C15041	WASHER M8 S/C SPRING	4
46	C08997	WASHER M6 PLAIN	15
47	C10654	WASHER M6 S/C SPRING	7
48	C15273	WASHER M5 NYLON	8
49	C08392	WASHER M5 PLAIN	16
50	C09231	WASHER M4 PLAIN	8
51	C04376	WASHER M4 S/C SPRING	2
52	C08793	WASHER M4 S/C SPRING	2
53	C12355	NUT M10 NYLOC	1
54	C08352	NUT M5 FULL NUT	8
55	C06267	NUT M6 FULL NUT	6
56	C22036	LABEL ISOLATE SUPPLY	5
57	C21464	LABEL DANGER 230v	5
58			



THIRD ANGLE PROJECTION

IN 2 POSNS

SCRAP VIEW

IN 2 POSNS

IN 2 POSNS

SEE NOTE 1

ITEMS NOT SHOWN

NOTE: ATTACH ITEMS 56 & 57 TO SEARCHLIGHTS REAR UNIT COVER, MOTOR UNIT COVER & JUNCTION BOX LID

VIEW ON ARROW 'A'

NOTE: REPLACE LIMIT SWITCH BRACKET WITH C26261

EXTREMES OF BRACKET
 WEIGHT 56 Kg
 MOVEMENT +30° -30°

FRANCIS SEARCHLIGHTS LIMITED · UNION ROAD · BL2 2HU
 BARREL ASSEMBLY (FH300RC 575w TWIN HEAD)

FINISH	DESCRIPTION

MATERIAL	DESCRIPTION

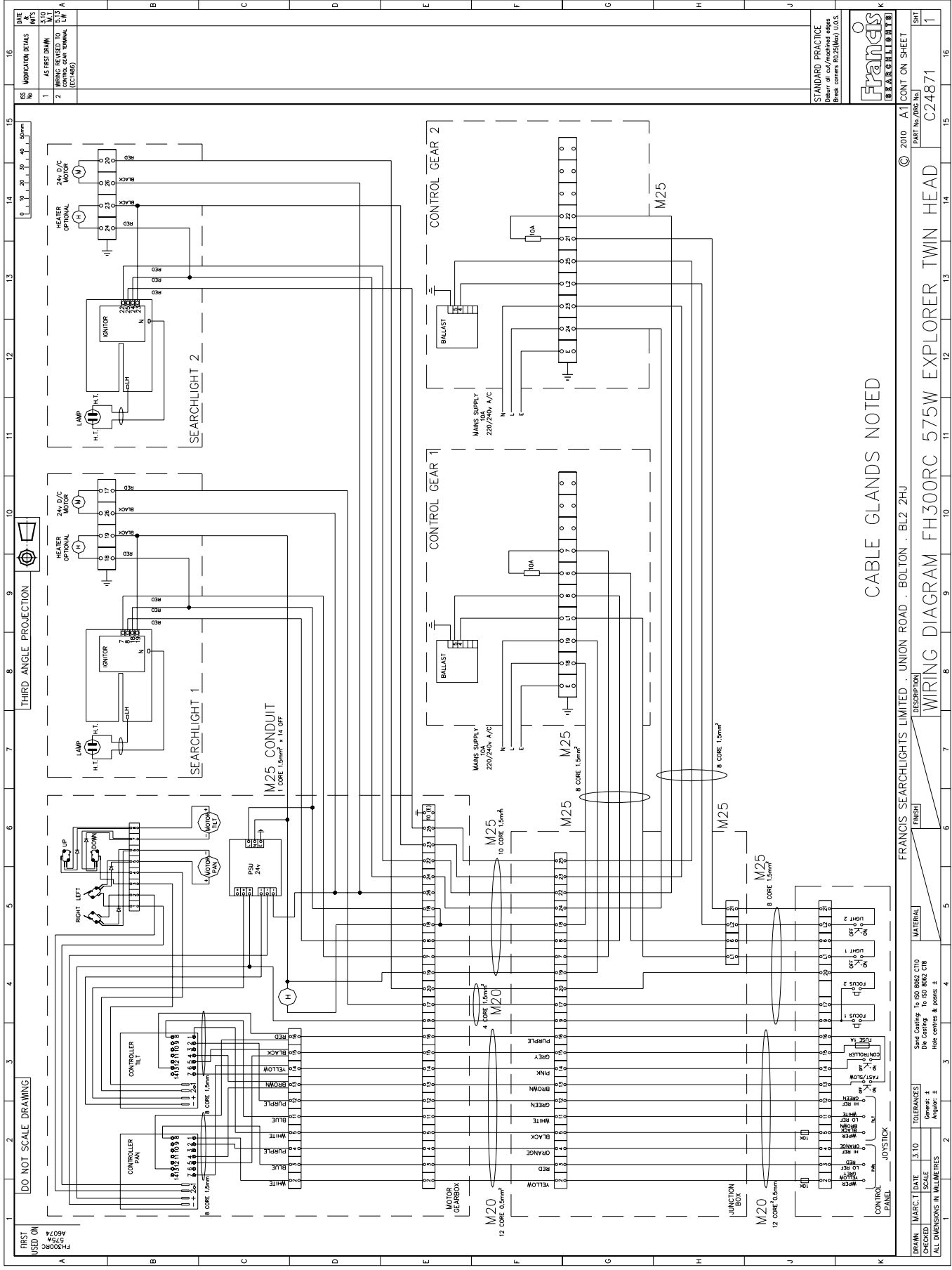
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15/01/2013	1:1	3.15

DRAWN	DATE	SCALE	TOLERANCES

Send Coasting to ISO 8622 CTD
 Send Coasting to ISO 8622 C16
 Note centre & points ±

ALL DIMENSIONS IN MILLIMETRES

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16



REV	DESCRIPTION	DATE
1	AS FIRST DRAWN	1/10
2	WORKING TO 2ND DRAWING (ECC-1485)	1/11

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

FRANCIS SEARCHLIGHTS LIMITED · UNION ROAD · BOLTON · BL2 2JH

STANDARD PRACTICE
Drawn as cut/machined edges
Break corners R0.25(Min) U.S.G.S.

FRANCIS

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PART No./DESC. No. C24871

1

WIRING DIAGRAM FH300RC 575W EXPLORER TWIN HEAD

DESCRIPTION

FINISH

MATERIAL

Send Coating: To ISO 8062 C10
General: To ISO 8062 C18
Hole centres & points: 2

General: 2
Angular: 2

3.10 TOLERANCES

SCALE

3.10

MARC T DATE

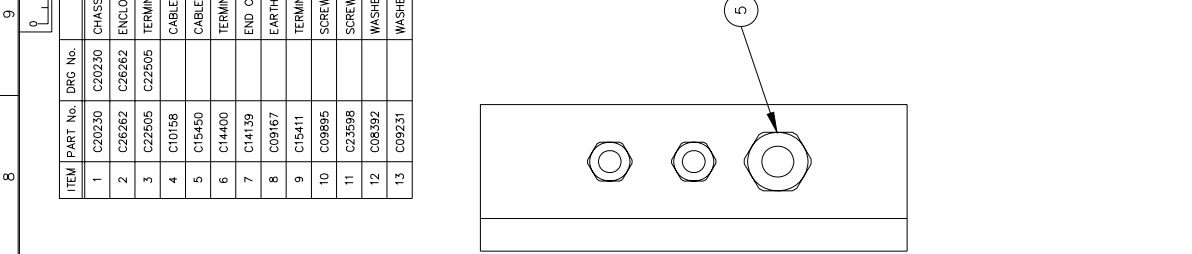
1

ALL DIMENSIONS IN MILLIMETRES

1

DATE & INTS	11
MODIFICATION DETAILS	AS FIRST DRAWN
ISS No	1

ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C20230	C20230	CHASSIS PLATE ASSY	1
2	C26262	C26262	ENCLOSURE DRILLING	1
3	C22505	C22505	TERMINAL RAIL	1
4	C10158		CABLE GLAND M20	3
5	C16450		CABLE GLAND M25	4
6	C14400		TERMINAL	25
7	C14139		END COVER	1
8	C09167		EARTH END STOP	2
9	C15411		TERMINAL MARKER	50
10	C08895		SCREW M5 x 10 PAN HD	2
11	C23598		SCREW #4 x 8 PAN POLIMATEHD	2
12	C08392		WASHER M5 PLAIN	2
13	C09231		WASHER M5 S/C SPRING	2



STANDARD PRACTICE	2010	A2	CONT ON SHEET
Deburr all cut/mech'd edges			
Break corners R0.25(Max) U.O.S.			

FRANCIS SEARCHLIGHTS	2010	A2	CONT ON SHEET
Part No./DRG No.	C26263		

DESCRIPTION	JUNCTION BOX ASSY FH300 TWIN HEAD
FINISH	
MATERIAL	

FRANCIS SEARCHLIGHTS LIMITED · UNION ROAD · BOLTON · BL2 2HJ
Send Casting: To ISO 8062 CT10
Die Casting: To ISO 8062 C18
Hole centres & posns: ±

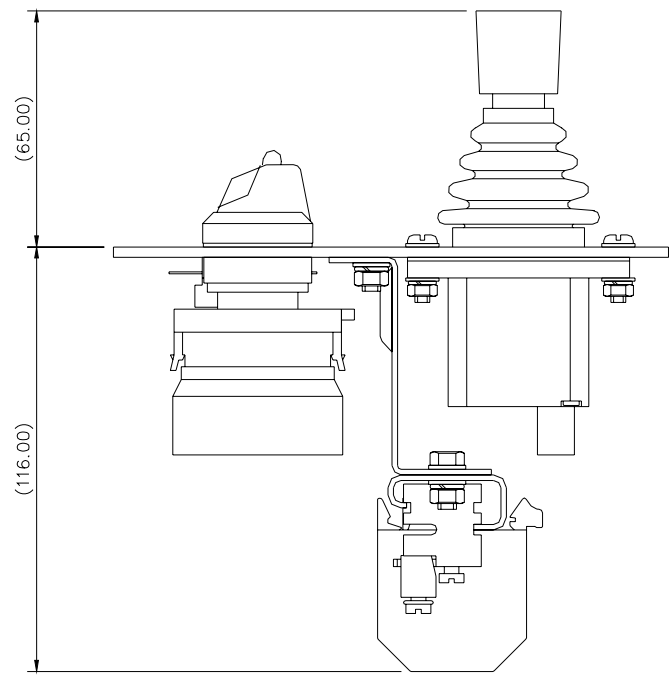
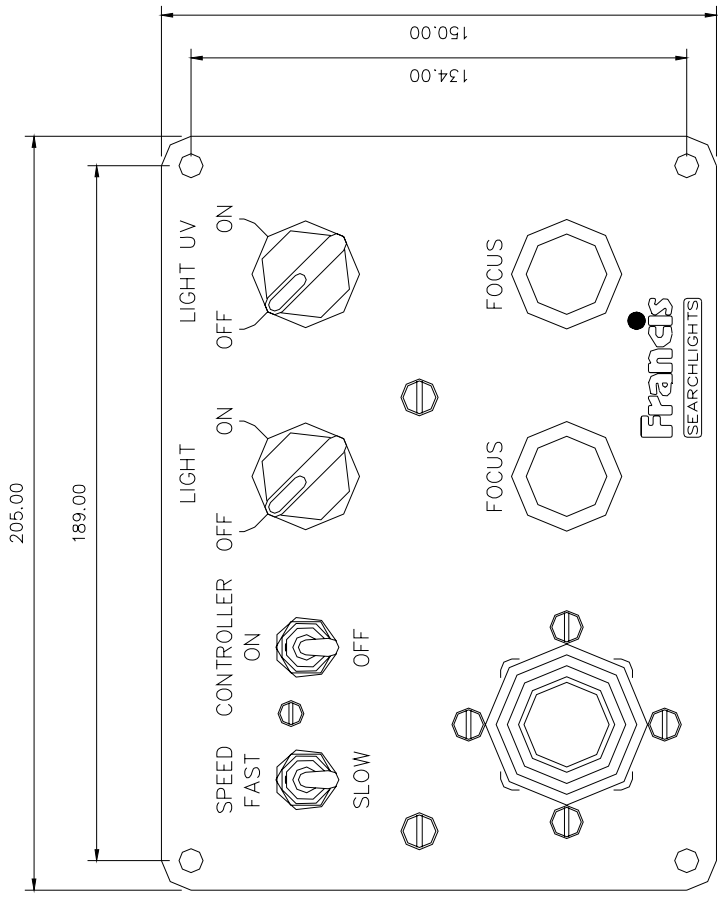
DRAWN	LW	DATE	3.10	TOLERANCES
CHECKED		SCALE	1:2	General: ± 0.20
				Angular: ±

ALL DIMENSIONS IN MILLIMETRES

DO NOT SCALE DRAWING
THIRD ANGLE PROJECTION

FIRST USED ON	FH300 TWIN HEAD
A6074	

DATE & INTS	11
MODIFICATION DETAILS	AS FIRST DRAWN
ISS No	1



10 - Spare Parts List

The following spare parts can be ordered directly from the manufacturer:

Part Number	Description
Searchlight Spares	
D15764	575w Metal Halide Lamp
C10870-00	Lampholder – G22
C08890-00	Front glass
C21849-00	UV Front Glass
C08891-00	Front glass gasket
C08884-00	Reflector
C23338-00	Ignitor
C22268-01	Breather Unit Assembly
C14143-00	Switch - On/Off
C14142-00	Switch – Focus
C14444-00	Joystick
C16410-00	Motor - Remote Focus
C16761-00	A.V. Mount (Lampholder)
C20281-00	Bellows
Motor Gearbox Spares	
C22403-01	Pan Motor S/Assy
C22287-00	Tilt Motor
C22380-00	Microswitch no lever
C22382-00	Microswitch with lever
C24030-01	'I' Drive Pan Speed Controller
C24060-01	'I' Drive Tilt Speed Controller
C23530-01	P.S.U.
C22301-00	Pedestal Top Sealing Gasket
C26185-00	Pedestal Cover Gasket

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will ensure that any warranties on your equipment will not be invalidated.

When ordering spare parts please contact the Sales Department at Francis Searchlights Limited. Please quote searchlight model and serial number at all times. This will enable a fast response to your spares' requirements.