



User Instruction & Installation Manual

LX300 Remote Control Explorer 150 Watt Xenon Searchlight



Product Reference Number:

A2619 – Explorer Motor Unit 240v

Manufacturers details:

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1 - Introduction

It is imperative that this manual is read carefully and understood before installing your equipment. For your future reference please keep this manual in a safe place.

Thank you for specifying a product from the Francis Searchlights range. All Francis products are designed to give complete customer satisfaction and are manufactured to the highest engineering standards in order to ensure optimum performance and service life.

The Francis Xenon range combines features proven over many years service in the most hazardous conditions in both marine and land installations.

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will also ensure that any warranties on your equipment will not be invalidated. Information on spares ordering and parts is provided in this manual.

Should you ever need to contact Francis Searchlights Ltd. regarding your equipment, please quote the Product Serial Number at all times.

2 - Safety Precautions

The following instructions must be adhered to, in order to ensure a safe working environment and the safety of the user.

Note: When unpacking or manoeuvring the searchlight into its fixing position, suitable lifting points must be used in order to prevent damage to the equipment or personal injury.

- Because of the high internal pressure within the lamp, there is a risk of explosion in either a hot or cold state;
- During operation this lamp emits intense UV radiation which is harmful to the eyes and skin. Suitable protection should be worn;
- The high luminance of the arc can cause severe damage to the eye if viewed directly. ALWAYS wear suitable protective goggles when viewing the lamp;
- Always use protective jackets supplied with the lamp;
- Should it be necessary to examine the lamp with the front bezel removed, always use a protective shield and wear goggles to ensure a safe working environment;
- Searchlights get hot. Never touch the unit when lit and always allow 15 to 20 minutes for cooling down after turning the searchlight off;
- Never place anything on or cover the searchlight when in use;
- Ensure the lamp has cooled sufficiently before removal;
- If undue force appears necessary to remove the lamp, the equipment should be inspected by a competent person or contact the manufacturer;
- When disposing of lamps there are several options available:
 - Return the lamp, via the supplier, to the lamp manufacturer in its complete packaging
 - Because of the cold internal pressure of the lamp is approximately 8 bar, the lamp must first be depressurised before disposal. Place the lamp, in its protective jacket, in a plastic bag and drop from a height of 1 to 2 metres onto a hard surface;
- XBO lamps do not contain materials which are harmful to the environment and thus are not subject to special waste disposal regulations;
- Due to the vast range of lamps available it may appear possible that more powerful lamps can be used in the equipment than for which it was designed. Even when the unit will physically accept a higher wattage lamp, this substitution is not recommended and is dangerous. This action will also void any warranties on the equipment.
- Always refer to the lamp manufacturers technical data when dealing with lamps.

3 – Technical Information

This product has been designed to operate in accordance with the product specification. The LX300RC 150watt searchlight has the following features:

- All marine grade materials and fixings;
- Parabolic aluminium deep-dish reflector;
- Stove enamel painted;
- 365° horizontal rotation;
- Vertical movement +30° to -30°;
- Remote focus facility;
- Internal self-regulating heater;
- Motor speed average 20°/sec (Pan), 5°/sec (Tilt);

The searchlight also performs to the following optical data:

- Xenon light source
- Lamp Wattage - 150 Watts;
- Supply voltage - 240V AC;
- Peak Beam Candlepower – 6,079,770 lux;
- Range – 2,465 metres;
- Adjustable lamp focus, 1.5° spot to 10° flood;
- Temperature range: -50°C

In order that the searchlight operates correctly it is imperative that competent personnel are responsible for the installation, operation and servicing of this equipment. Failure to adhere to this advice may cause premature failure or incorrect operation of the searchlight, which may damage the equipment or cause personal injury.

4 - Unpacking and Installation Instructions

The following instructions should be read and fully understood prior to installing the equipment to ensure that the correct procedures are followed and all safety precautions are observed.

Note: If the equipment has been in storage for a considerable amount of time, it is advisable to conduct a routine maintenance check on all parts before installation.

Safety Precautions

This equipment should not be connected to an electrical supply before being installed. Installation procedures should be adhered to in order to ensure a safe working environment and reduce the risk of damage or personal injury.

Preparing the Mounting Position

Mark out and drill the fixing holes through the deck. If anti-vibration mounts are to be fitted, the fixing holes for the mounts should also be marked out and drilled. Prior to manoeuvring the searchlight into its' fixing position, the AV mounts should be fitted to the base. When in the desired position, bolt the searchlight firmly down.

5 - Electrical Installation

For safety purposes, only competent personnel should perform the electrical installation. All equipment should be installed to current Electrical Regulations and Standards.

In order to obtain the maximum light output from the searchlight, it is essential that the full operating voltage of the lamp fitted be applied to the lampholder contacts.

Method of Electrical Connection

- 1) Disconnect the supply before working on the electrical system;
- 2) The searchlight must be connected to a fused electrical supply, using suitably sized cable;
- 3) If the searchlight is located a considerable distance from the supply, provision must be made in the cable size in order to overcome the voltage drop. The following table should be used for indication purposes only:

The PSU Enclosure should NOT be positioned any more than 2 metres away from the searchlight.

The following table below indicates the maximum length of cable to be used for the AC supply cable, from the control panel to the searchlight.

Searchlight	LX300 240v 150w
Cable Size (mm ²)	Distance Max
1.5	310 MTRS
2.5	505 MTRS
4.0	800 MTRS
6.0	1247 MTRS
10.0	2087 MTRS

- 4) Whenever possible cable terminations should be made below deck and with approved terminal devices;
- 5) If a spare auxiliary fuse or circuit breaker is not available, one of the correct type and rating should be fitted and connected to a positive supply. It is advisable to locate a bus bar or main connection and avoid any direct connection to the supply:

Installation Guidelines

A typical installation and connection routine for the searchlight is as follows:

Referring to the wiring diagram C23734, a 240v supply is fed to the joystick panel which then provides a common feed to the motor gearbox, Power Supply Unit (PSU) and the searchlight control panel.

The searchlight head, joystick panel, PSU and motor gearbox are supplied pre-wired internally. Francis also supplies the cable from the searchlight to the motor gearbox, cable from the searchlight to the PSU, 12 core 0.5mm from the motor gearbox to the junction box (3 metres supplied) 3 core 1.5mm from the motor gearbox to the junction box (3 metres supplied)

Cables requiring connection by customer: ~

12 core 0.5mm from the junction box to the joystick panel

3 core 1.5mm from the junction box to the joystick panel

4 core 1.5mm from the PSU to the joystick panel

When the light is in operation the output from the PSU should be 17.5v at 8.5 amps.

Basic Operation

When the searchlight is turned on a 240v supply is fed to the PSU. This in turn generates a sufficient voltage to the ignitor in order that the ignition voltage is achieved and the Xenon lamp strikes.

After the lamp has lit, the PSU regulates the voltage through the ignitor so that the lamp operates within its design parameters.

6 - Operating Instructions

This equipment is designed for use out of doors, in free air. Never place anything on, or cover, the searchlight when in use as this may present a hazard.

The searchlight can be remotely positioned via the joystick control panel, with the facility for movement up, down, left and right. When in the desired position the joystick should be released so that it returns to its' home position, dead centre.

The beam of the searchlight can be adjusted to give a variety of beam types. Using the yellow remote focus button on the joystick panel, the desired beam can be achieved for any particular application. The beam will move continuously through 'spot' to 'flood'. In order to fix the beam type; simply release the button at the desired position.

Please note that a heater is fitted to both the searchlight and the gearbox and these have been hardwired so that they are permanently on. The heater specified on this equipment is self-regulating and will shut off when the dew point temperature is reached.

This product should not be used for any purpose other than for which it was designed. Any modifications to the product should not be undertaken without consulting the manufacturer.

Setting to Work

Safe service in use necessitates the strict observance of the following precautions.

- Any article fabricated from quartz or glass is inherently fragile and care should therefore be taken, at all times, when handling lamps;
- Eye protection must be worn when handling lamps that have been removed from their packaging materials. The protective jacket should not be removed from the lamp for safety reasons, as there is a remote possibility of the lamp shattering violently, especially if it is subjected to mechanical shock or vibration;
- Ensure that the power rating of the Xenon lamp to be fitted is suitable for the lamphouse and power supply equipment;
- Always isolate the equipment from the supply before inserting a lamp;
- Before inserting the lamp ensure that all contacts are clean. Contacts must be renewed at the slightest sign of corrosion. Sanding or filing down corroded areas is not recommended as this will only make the conducting surface between the pin and lampholder smaller, thus causing the lamp to overheat;
- Do not twist or bend the fused quartz bulb when fitting the lamp as mechanical stresses MUST be avoided;
- When inserting or removing a lamp, always hold it securely by its' base in order to prevent breakage between base and bulb;
- The lampholder must not exercise mechanical tensions on the lamp, neither during insertion or operation. Contacts must not discolour during use;
- For safety reasons, the lamp should be replaced once it has reached its' average life, and not later than 1.25 times the stated life. With continuing use the risk of the lamp exploding increases due to alterations within the quartz;
- Before the protective sleeve is removed, suitable protection must be worn i.e face mask and gloves with wrist protection;
- Never touch the quartz bulb with bare hands, as fingerprints will make the glass cloudy and cause a severe loss of light. This may also cause recrystallisation and thus weaken the bulb material. Should the bulb be inadvertently touched, remove fingerprints with methylated spirit and a clean, soft paper towel. The bulb should then be wiped with distilled water. NOTE: ALWAYS WEAR MASK AND GLOVES DURING CLEANING);
- All packaging and the protective sleeve must be retained for re-use. Whenever removing a lamp, the protective sleeve must always be used for safety reasons;

In all circumstances the lamp manufacturers data should be referred to when dealing with lamps.

7- Fault Finding

All fault finding must be conducted by a competent person or qualified Electrical Engineer.

Please refer to the following table for the trouble-shooting of Xenon lamps.

Fault	Cause	Remedy
<ul style="list-style-type: none"> ■ Wrong Polarity 	<ul style="list-style-type: none"> ■ Lamp incorrectly fitted ■ Faulty wiring 	<ul style="list-style-type: none"> ■ Anode (large electrode) must always be on top in vertical burning position ■ Check polarity, transpose connections if necessary
<ul style="list-style-type: none"> ■ Cap overheated ■ Cap temperature above 230°C 	<ul style="list-style-type: none"> ■ Faulty contacts ■ Cooling equipment defective 	<ul style="list-style-type: none"> ■ Check terminals, tighten or renew ■ Check cooling equipment and replace if necessary
<ul style="list-style-type: none"> ■ Arc unsteady 	<ul style="list-style-type: none"> ■ Lamp operated outside current control range ■ Magnetic stabilisation for horizontal operation defective 	<ul style="list-style-type: none"> ■ Correct current setting ■ Check magnetic stabilisation
<ul style="list-style-type: none"> ■ Bulb draws in air 	<ul style="list-style-type: none"> ■ Crack in graded seal caused by overheated cap ■ Maximum cap temperature 230°C 	<ul style="list-style-type: none"> ■ Check terminals - tighten or renew
<ul style="list-style-type: none"> ■ Glass erosion on fused quartz bulb 	<ul style="list-style-type: none"> ■ Lamp operated outside current control range ■ Lamp service life exceeded 	<ul style="list-style-type: none"> ■ Correct current setting ■ Check meter
<ul style="list-style-type: none"> ■ Electrodes damaged ■ Premature blackening 	<ul style="list-style-type: none"> ■ Current ripple too high ■ Auxiliary mirror incorrectly adjusted 	<ul style="list-style-type: none"> ■ Have power supply inspected ■ Adjust auxiliary mirror
<ul style="list-style-type: none"> ■ Asymmetrical blackening of lamp (in horizontal burning position) 	<ul style="list-style-type: none"> ■ Lamp operated too long in same position 	<ul style="list-style-type: none"> ■ Turn lamp through 180° after half service life

Failure of Lamp to ignite

In the event of the lamp failing to light the following steps should be taken:

- 1) Check that the supply is connected to the input of the PSU and check all connections as per the wiring diagram. On operation if the lamp does not light, switch off supply and check all fuses;
- 2) On your command get an operator to switch on the light for approximately 2 seconds. During this time listen for any noise (cracking or hissing) coming from within the PSU enclosure. If this arcing is heard switch off the supply. Remove the front and rear bezels to expose the two supply leads from the PSU to the lamp. Using a dry cloth wipe these leads to remove any dust, moisture or condensation that may have formed around the inside of the barrel. Replace the front and rear bezels, ensuring the latches are securely fastened, and perform the check again, listening for the cracking. If the lamp still fails to ignite, switch off at the supply and replace the lamp in accordance with the safety procedures within the manual and the manufacturers information.

Any further tests to be carried out with regards to lamp failure must be conducted by a competent electrical engineer and should not be carried out in an explosive atmosphere.

- 3) Before a xenon lamp will ignite, the electrically insulated gas between the electrodes must be ionised. This is done by the ignitor which produces a high frequency voltage (up to 25,000 volts or higher). Switching the lamp on activates the ignitor. A cracking or hissing noise should be heard. The PSU/ignitor is housed within the PSU enclosure. If found to be faulty a new PSU/ignitor must be fitted.

Failure of Remote Focus Facility

The remote focus mechanism is controlled by a small electric motor situated on the rear bulkhead assembly within the searchlight barrel. If the focus of the light fails the following procedure should be adopted:

- 1) Remove the rear bezel from the searchlight barrel and examine focus mechanism. If parts have become loose, tighten fasteners. The mechanism operates on a cam action and this should be checked for correct positioning;
- 2) If the mechanism is okay, check the supply to the motor. This can be done by simply placing a multimeter across the motor terminals;
- 3) If supply is present, this indicates that the motor has failed. Replace the focus motor ensuring that the assembly is correct;
- 4) If no supply is present there is a fault on the control panels (check all terminations are secure) in the junction box or with the supply. This should be examined and rectified accordingly.

Note: If a fault occurs on the pan and tilt gearbox, the unit should be returned to Francis Searchlights Limited for fault evaluation and repair.

8 - Maintenance and Servicing

In order to prolong the service life and performance of your searchlight, the following maintenance guidelines are recommended:

- Maintenance checks should be conducted before every voyage or at least every three months;
- Before checking, disconnect the equipment from the supply;
- Visually inspect the condition of the equipment;
- Any major or minor structural damage should be rectified immediately in order to reduce sympathetic wear;
- After inspection it may be necessary to clean the inside of the searchlight. The following procedure should be adhered to:
 - Remove the front bezel;
 - Clean the front glass inside and out using a proprietary glass cleaner or metal polish;
 - Clean the reflector if required;
 - Ensure that the lampholder is free from corrosion or other damage;
- It is advisable to check all seals and gaskets for signs of degradation. Renew if necessary;
- Upon completing all maintenance requirements the searchlight should be tested for full working order (approximately 20 minutes).

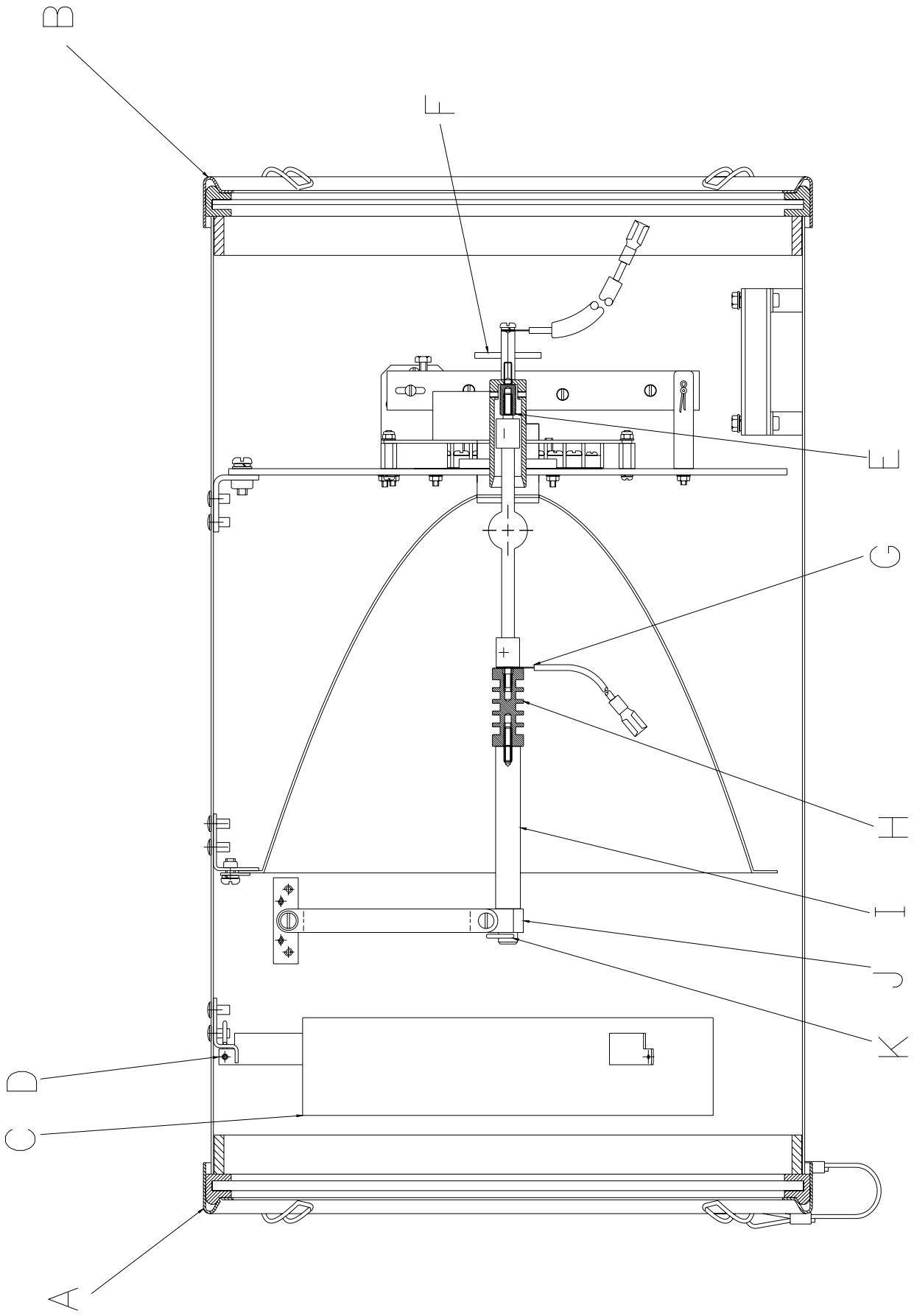
If in any doubt as to the correct servicing procedures to adopt please contact your distributor/agent or the manufacturer who will be able to advise the best course of action for your product.

Notes for Lamp Fitting/Removal for LX300RC 150w Xenon

To fit lamp: (See diagram on next sheet for aid)

- Remove lamp from packaging, ensuring protective jacket is still in place;
- Remove front and rear bezels (A & B) from searchlight by unfastening the latches;
- Now remove the spill rings (C) from the front of the searchlight by removing the clips (D);
- Place the lamp extender (E) onto the negative (-) end of the lamp, place the lamp through the lampholder HT/reflector boss and secure with T-bar (F) at rear;
- Place the HT lead (red) (G) over the front of the lamp (positive) and secure in position using the lamp heatsink (H);
- Now screw the Tufnol insulator (I) into the lamp heatsink and ensure that the HT lead is tightly secured to prevent any arcing;
- Place the PTFE bush (J) over the insulator and fix mechanism in position by pushing the retaining clip (K) through the insulator;
- Replace the spill rings in front of barrel and fix in position with clips;
- Replace front and rear bezel assemblies and fasten down clips securely, ensuring bezels are central to barrel and a good seal is achieved;
- Reverse this procedure for lamp removal.

Note: The protective lamp jacket must be removed prior to lamp strike. Retain jacket for future use.

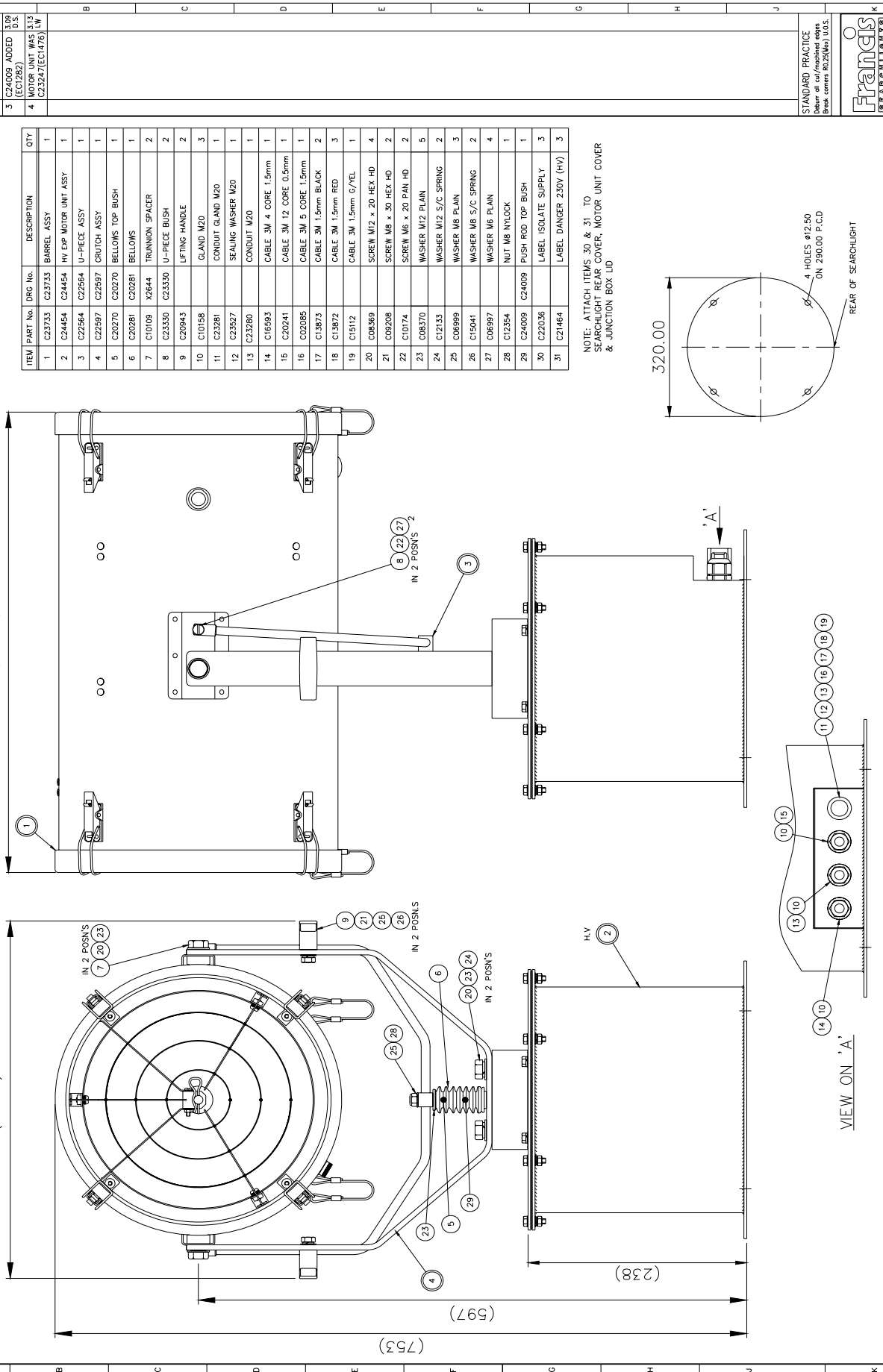


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9 - Wiring Diagram

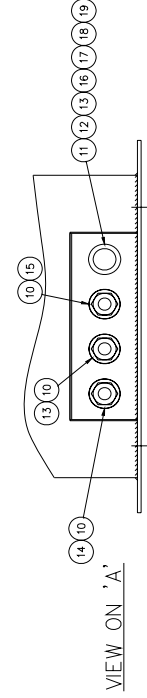
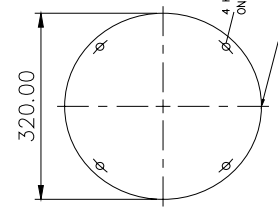
Drawing Number	Description
A2619	LX300RC 150w Xenon 240v Explorer G.A.
C23734	Wiring Diagram Variable Speed
C23778	P.S.U Enclosure Assembly
C26279	Junction Box Assembly Outline Drawing
C22848	Control Panel Outline Drawing Variable Speed

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
DO NOT SCALE DRAWING															
THIRD ANGLE PROJECTION															
(530)															
FIRST USED ON															
MODIFICATION DETAILS															
1	AS FIRST DRAWN														
2	C2068 HAS REPLACED 4.08 LW														
3	C24009 ADDED														
4	C23247 (EC1476)														
1	DATE														
2	BY														
3	LW														
4	U.S.														



ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C23733	C23733	BARREL ASSY	1
2	C24454	C24454	HV EWP MOTOR UNIT ASSY	1
3	C22564	C22564	U-PIECE ASSY	1
4	C22597	C22597	CRUTCH ASSY	1
5	C20270	C20270	BELLOWS TOP BUSH	1
6	C20281	C20281	BELLOWS	1
7	C10109	X2844	TRUNION SPACER	2
8	C23330	C23330	U-PIECE BUSH	2
9	C20943		LIFTING HANDLE	2
10	C10158		GLAND M20	3
11	C23281		CONDUIT GLAND M20	1
12	C23277		SEALING WASHER M20	1
13	C23280		CONDUIT M20	1
14	C15593		CABLE 3M 4 CORE 1.5mm	1
15	C20241		CABLE 3M 12 CORE 0.5mm	1
16	C02085		CABLE 3M 5 CORE 1.5mm	1
17	C13873		CABLE 3M 1.5mm BLACK	2
18	C13872		CABLE 3M 1.5mm RED	3
19	C15112		CABLE 3M 1.5mm G/YEL	1
20	C08569		SCREW M2 x 20 HEX HD	4
21	C09208		SCREW M6 x 30 HEX HD	2
22	C10174		SCREW M6 x 20 PAN HD	2
23	C08570		WASHER M2 PLAIN	5
24	C12133		WASHER M2 S/C SPRING	2
25	C06599		WASHER M6 PLAIN	3
26	C15041		WASHER M6 S/C SPRING	2
27	C06897		WASHER M6 PLAIN	4
28	C12354		NUT M6 NYLOCK	1
29	C24009	C24009	PUSH ROD TOP BUSH	1
30	C22036		LABEL ISOLATE SUPPLY	3
31	C21464		LABEL DANGER 230V (HV)	3

NOTE: ATTACH ITEMS 30 & 31 TO SEARCHLIGHT REAR COVER, MOTOR UNIT COVER & JUNCTION BOX LID



FRANCIS SEARCHLIGHTS LIMITED . UNION ROAD . BOLTON . BL2 2HU	© 2007 A1	CONT ON SHEET
Part No./Dwg No.	A2619	SHT
1	1	16
DATE	2/07	TOLERANCES
SCALE	1:2	AS SHOWN
ALL DIMENSIONS IN MILLIMETRES		
DRWING	LW	DATE
BY		
CHECKED		
APPROVED		
Send Coding to ISO 9002 C110		
2007 A1		
Material		
Finish		
Description		
LX300RC 150W HV EXPLORER G.A.		

FIRST DRAWING
 150W HV EXP
 L200RC

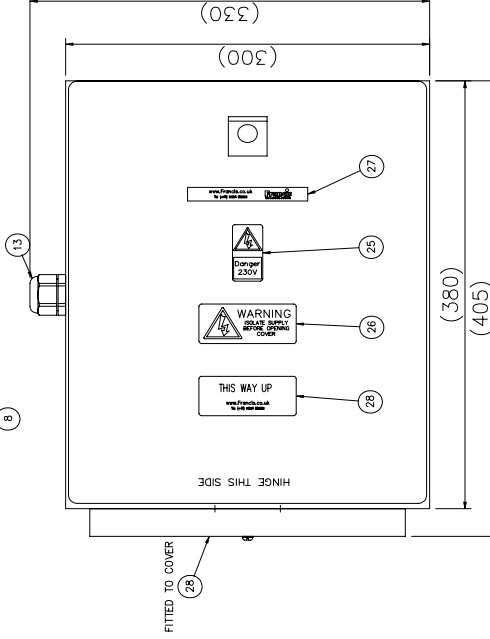
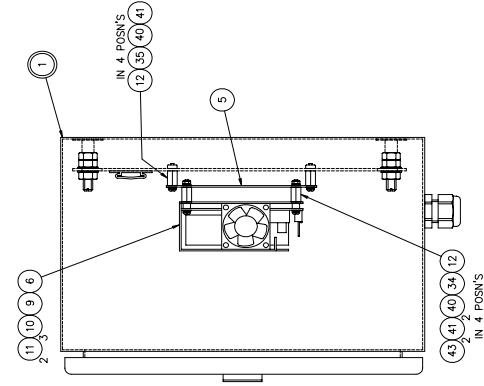
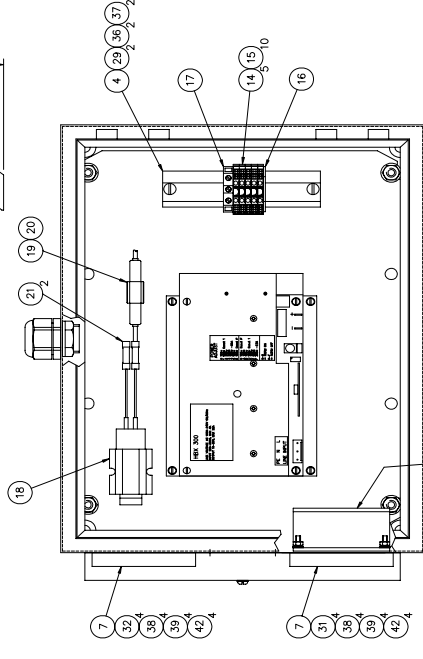
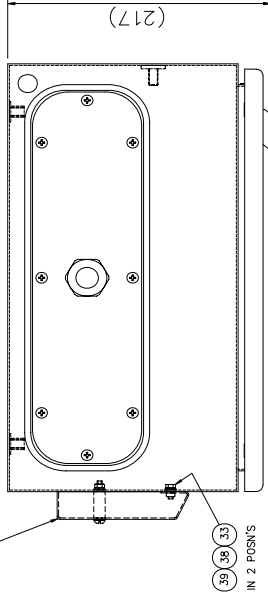
DO NOT SCALE DRAWING

ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C26280	C26280	PSU ENCLOSURE ASSY	1
2	C25012	C25012	FAN SPLASH COVER	1
3	C24687	C24687	FAN SPLASH COVER PILLAR	1
4	C17223	X4986	DIN RAIL	1
5	C26245	C26245	PSU MOUNTING PLATE	1
6	C26194	C26194	PSU	1
7	C26013	C26013	FAN COVER	2
8	C16930	C16930	FAN 240v	1
9	C26246	C26246	CONNECTOR	1
10	C26247	C26247	CRIMP	3
11	C15828	C15828	RED SHROUDED CRIMP	2
12	C16591	C16591	PILLAR	8
13	C15450	C15450	M25 CABLE GLAND	1
14	C14400	C14400	TERMINAL	5
15	C15411	C15411	TERMINAL MARKERS	10
16	C14139	C14139	END COVER	1
17	C14379	C14379	EARTH TERMINAL	1
18	C23277	C23277	HEATER	1
19	C24021	C24021	FUSEHOLDER	1
20	C24118	C24118	FUSE	1
21	C14703	C14703	RED BUTT CONNECTOR	2
22	C13872	C13872	1.5mm S/C CABLE RED	A/R
23	C13873	C13873	1.5mm S/C CABLE BLACK	A/R
24	C15112	C15112	1.5mm S/C CABLE GR/YEL	A/R
25	C21464	C21464	230v WARNING LABEL	1
26	C22036	C22036	ISOLATE SUPPLY LABEL	1
27	C04900	C04900	FRANCIS EXTERIOR LABEL	1
28	C24369	C24369	LABEL "THIS WAY UP"	2
29	C10140	C10140	M5 x 8 PAN HD SCREW	2
30	C14468	C14468	M4 x 35 PAN HD SCREW	1
31	C10120	C10120	M4 x 20 CSK HD SCREW	4
32	C08981	C08981	M4 x 16 CSK HD SCREW	4
33	C14633	C14633	M4 x 10 HEX HD SCREW	2
34	C10203	C10203	M3 x 16 PAN HD SCREW	4
35	C10207	C10207	M3 x 8 PAN HD SCREW	4
36	C08392	C08392	M5 PLAIN WASHER	2
37	C09231	C09231	M5 S/C SPRING WASHER	2
38	C04376	C04376	M4 PLAIN WASHER	12
39	C08793	C08793	M4 S/C SPRING WASHER	11
40	C08028	C08028	M3 PLAIN WASHER	12
41	C10747	C10747	M3 S/C SPRING WASHER	12
42	C08266	C08266	M4 FULL NUT	9
43	C05298	C05298	M3 FULL NUT	4
44	C12039	C12039	RTV (CLEAR)	A/R

C24134 PSU ENCLOSURE ASSY 240V
 C25239 PSU ENCLOSURE ASSY 115V

THIRD ANGLE PROJECTION

REV	NO	DESCRIPTION	DATE
1	AS PER DRAWING	3.07	LW
2	REVISION FOR NEW PSU ENCLOSURE ASSY 3.13 A (C21218)	3.13	LW



NOTES :-

ALL FIXINGS FOR THE CHASSIS PLATE & GLAND PLATE ARE SUPPLIED WITH THE ENCLOSURE.

FOR WIRING USE ITEMS (22) (23) (24)

APPLY BEAD OF SILICONE AROUND FAN SPLASH COVER AND SMOOTH IN WITH FINGER TIP

STANDARD PRACTICE
 Refer to all drawings for
 Break corners (R0.25/Max) U.O.S.

Francis
 ELECTRICAL SERVICES

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PART No./DRG No. C23778 1

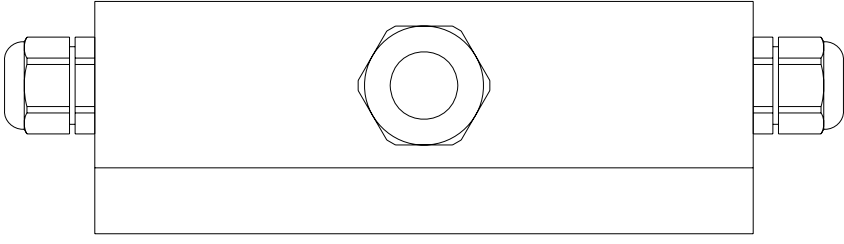
PSU ENCLOSURE ASSY

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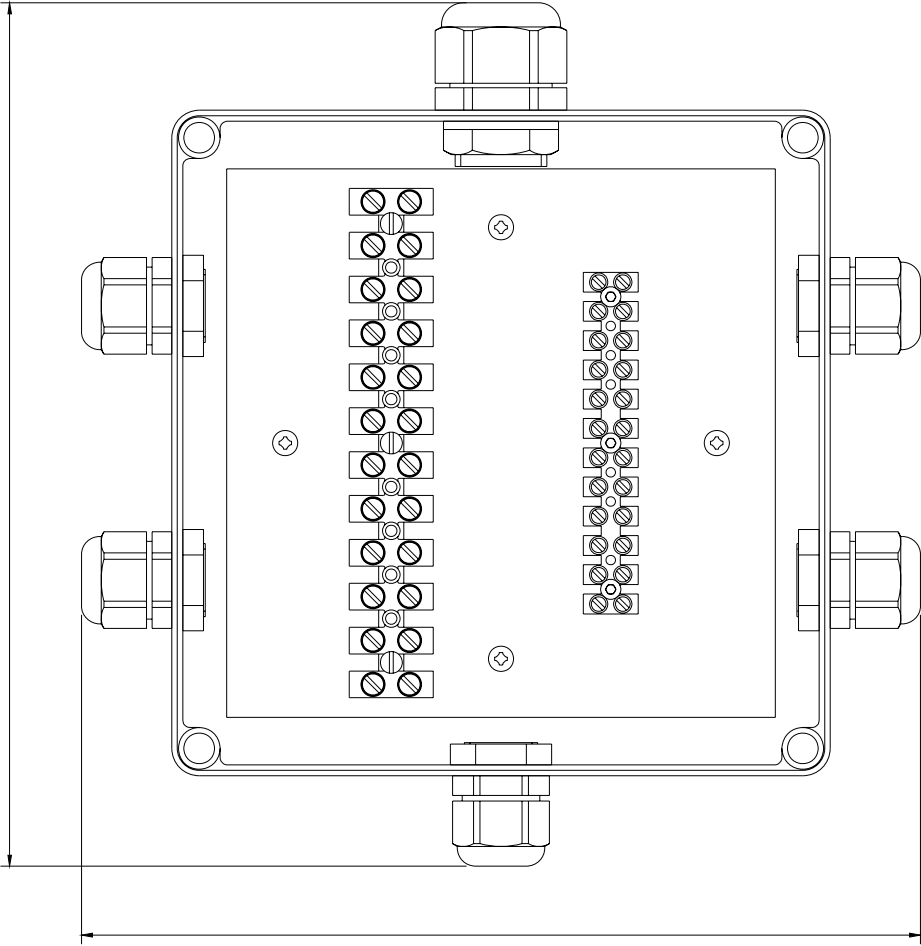
FINISH

MATERIAL

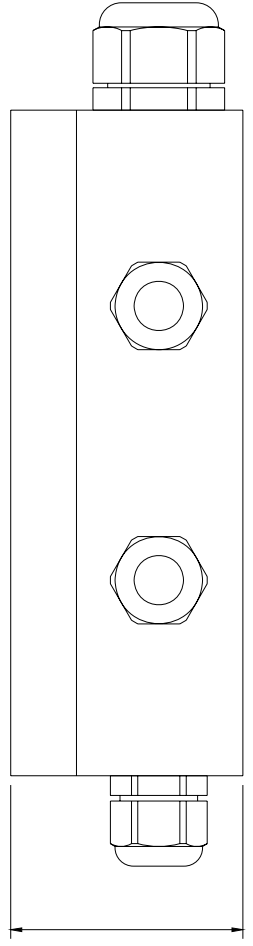
Send Drawing to ISO 9002 CID
 for Coating to ISO 9002 CR
 All dimensions in millimetres
 Scale 1:2
 Enlarger: 1
 Reducer: 1
 Hole centres & points: 1



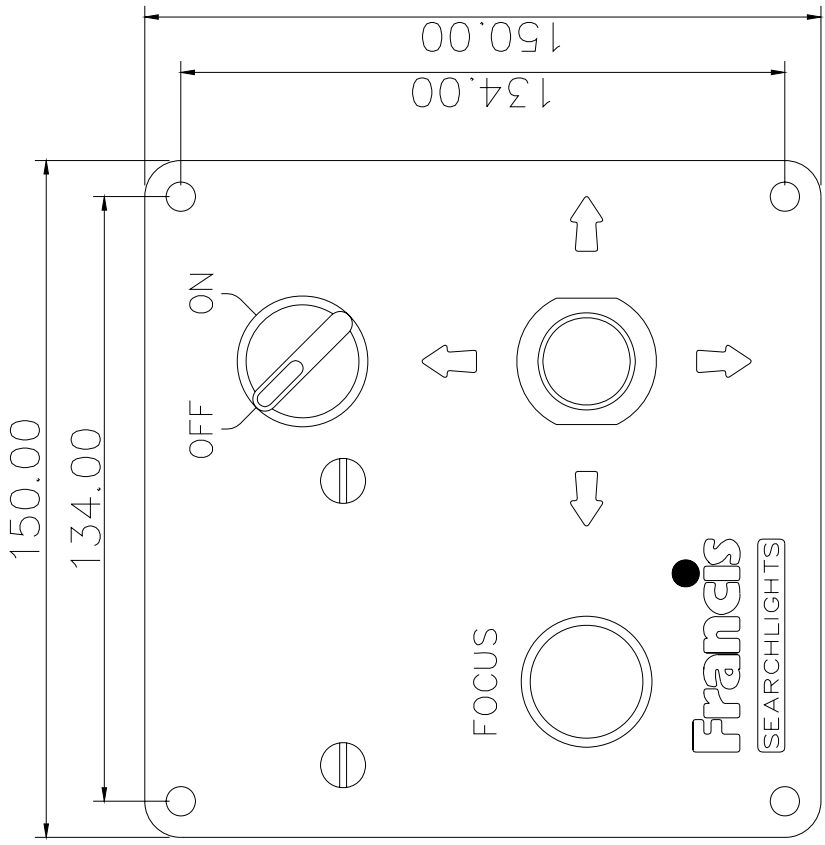
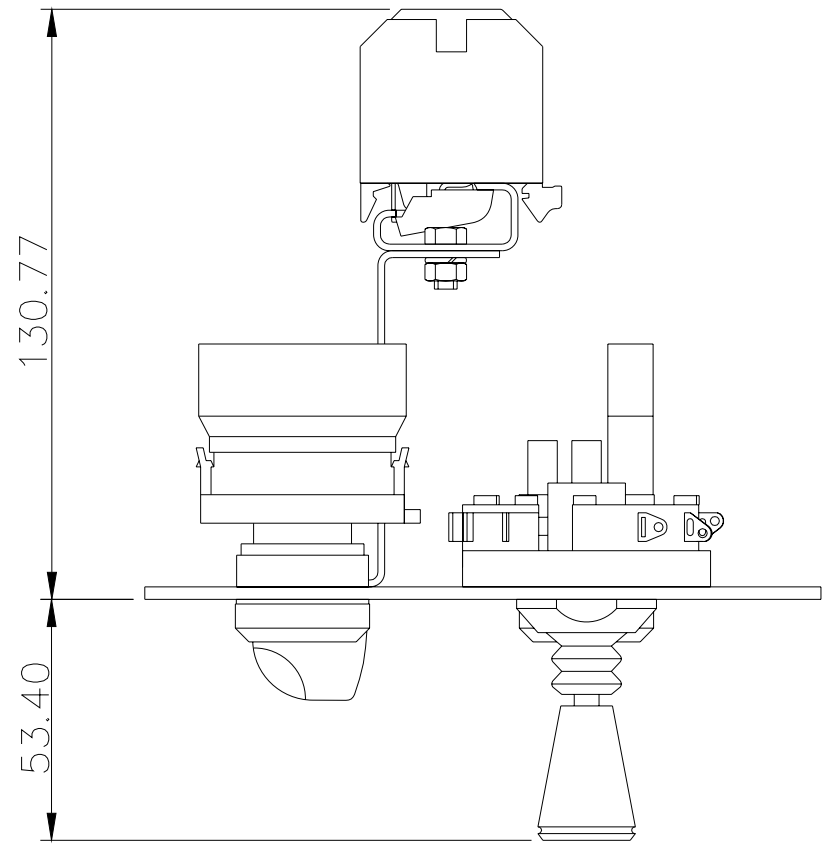
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10 – Spare Parts List

The following spare parts can be ordered directly from the manufacturer:

Part Number	Description
D8151	150w Xenon Lamp
C14143-00	Switch - On/Off
C14142-00	Switch – Focus
C14444-00	Joystick
C20645-00	Front glass
C20567-00	Front glass gasket
C16410-00	Motor - Remote Focus
C26194-00	150w Xenon PSU 90v-264v
C26195-00	Ignitor
C22268-01	Breather Assy
C20281-00	Bellows
C21909-00	Reflector
C24888-00	Barrel Heater (Resistor)
C24889-00	Thermal Switch

Motor Gearbox Spares

C23259-01	Pan Motor Sub Assy
C23267-00	Tilt Motor
C22380-00	Microswitch no lever
C22382-00	Microswitch with lever
C23234-00	Pedestal Top Sealing Gasket
C23530-00	PSU

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will ensure that any warranties on your equipment will not be invalidated.

When ordering spare parts please contact the Sales Department at Francis Searchlights Limited. Please quote searchlight model and serial number at all times. This will enable a fast response to your spares' requirements.