



User Instruction & Installation Manual

FH380 Remote Control Variable Speed Twin Head Metal Halide Searchlight



Product Reference Number:

A6076 – FH380RC Twin Head 1200w 220v

Manufacturer's details:

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1 - Introduction

It is imperative that this manual is read carefully and understood before installing your equipment. For your future reference please keep this manual in a safe place.

Thank you for specifying a product from the Francis Searchlights range. All Francis products are designed to give complete customer satisfaction and are manufactured to the highest engineering standards in order to ensure optimum performance and service life.

The Francis FH range combines features proven over many years service in the most hazardous conditions in both marine and land installations.

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will also ensure that any warranties on your equipment will not be invalidated. Information on spares ordering and parts is provided in this manual.

Should you ever need to contact Francis Searchlights Ltd. regarding your equipment, please quote the Product Serial Number at all times.

2 - Safety Precautions

The following instructions must be adhered to, in order to ensure a safe working environment and the safety of the user.

Note: When unpacking or manoeuvring the searchlight into its fixing position, suitable lifting points must be used in order to prevent damage to the equipment or personal injury.

- Prevent rain, snow, condensation and water droplets from contacting the lamp as this may cause bulb failure and possible shattering;
- Quartz halogen bulbs run with a high internal pressure in excess of atmospheric. Whilst the construction is inherently strong, there is a slight risk of the bulb shattering;
- Never look directly into an illuminated searchlight as this may cause severe damage to eyesight. If it is necessary to inspect a lamp whilst in operation, always wear suitable protective goggles;
- Should it be necessary to examine the lamp with the front bezel removed, always use a protective shield and wear goggles to ensure a safe working environment;
- Never attempt to clean a lamp whilst in use;
- Searchlights get hot. Never touch the unit when lit and always allow 15 to 20 minutes for cooling down after turning the searchlight off;
- Never place anything on or cover the searchlight when in use;
- Ensure the lamp has cooled sufficiently before removal;
- If undue force appears necessary to remove the lamp, the equipment should be inspected by a competent person or contact the manufacturer;
- When breaking a lamp for disposal, care must be taken to ensure the glass fragments are safely contained. This operation must be performed out of doors in free air. In all circumstances refer to the lamp manufacturers instructions packed with the lamp;
- Due to the vast range of lamps available it may appear possible that more powerful lamps can be used in the equipment than for which it was designed. Even when the unit will physically accept a higher wattage or voltage lamp, this substitution is not recommended and is dangerous. This action will also void any warranties on the equipment.

Always refer to the lamp manufacturer's technical data when dealing with lamps.

3 - Technical Information

This product has been designed to operate in accordance with the product specification.

The FH380RC Twin Head searchlight has the following features:

- All marine grade materials and fixings;
- Parabolic glass reflector;
- Stove Enamel Power Coating paint;
- Instant lamp re-strike. No cooling down time required;
- Economical 750 hour lamp life;
- 385° horizontal rotation;
- Vertical movement +35° to -20°;
- Motor speed 0-20°/sec fast, 0-10°/sec slow (Pan)
0-10°/sec fast, 0-5°/sec slow (Tilt);
- Remote focus facility;
- Thermostatically controlled internal heater.
- Toughened front glass;
- G.R.P. control gear protected to IP66;
- Colour Temperature 5,400K
- Luminous Flux 105.00

The 240v searchlight also performs to the following optical data:

- Metal Halide light source G38;
- Lamp Wattage - 1200 Watts;
- Supply voltage - 220/240V;
- Peak Beam Candlepower – 28,500,000 lux with standard Glass
- Peak Beam Candlepower – 22,800,000 lux with UV Glass
- Range – 5343 metres;
- Range UV – 4274 metres
- Divergence – 2.5°;
- Temperature range: -50°C (with heaters fitted);

In order that the searchlight operates correctly it is imperative that competent personnel are responsible for the installation, operation and servicing of this equipment. Failure to adhere to this advice may cause premature failure or incorrect operation of the searchlight, which may damage the equipment or cause personal injury.

4 - Unpacking and Installation Instructions

The following instructions should be read and fully understood prior to installing the equipment to ensure that the correct procedures are followed, and all safety precautions are observed.

Note: If the equipment has been in storage for a considerable amount of time, it is advisable to conduct a routine maintenance check on all parts before installation.

Safety Precautions

This equipment should not be connected to an electrical supply before being installed. Installation procedures should be adhered to in order to ensure a safe working environment and reduce the risk of damage or personal injury.

Preparing the Mounting Position

Mark out and drill the fixing holes through the deck, 4 Holes Ø12.5mm on a 350 PCD. If anti-vibration mounts are to be fitted, the fixing holes for the mounts should also be marked out and drilled. Prior to manoeuvring the searchlight into its' fixing position, the AV mounts should be fitted to the base. When in the desired position, bolt the searchlight firmly down. On an uneven surface it may be necessary to use a suitable sealant such as silicone, in order to ensure a weatherproofed joint.

5 - Electrical Installation

For safety purposes, only competent personnel should perform the electrical installation. All equipment should be installed to current Electrical Regulations and Standards.

In order to obtain the maximum light output from the searchlight, it is essential that the full operating voltage of the lamp fitted be applied to the lampholder contacts.

Method of Electrical Connection

- 1) Disconnect the supply before working on the electrical system;
- 2) The searchlight must be connected to a fused electrical supply, using suitably sized cable;
- 3) If the searchlight is located a considerable distance from the supply, provision must be made in the cable size in order to overcome the voltage drop. The following table should be used for indication purposes only:

Searchlight	240v 1.2Kw
Cable Size (mm ²)	Distance Max
1.5	62 MTRS
2.5	101 MTRS
4.0	160 MTRS
6.0	249 MTRS
10.0	417 MTRS

- 4) Whenever possible cable terminations should be made below deck and with approved terminal devices;
- 5) If a spare auxiliary fuse or circuit breaker is not available, one of the correct type and rating should be fitted and connected to a positive supply. It is advisable to locate a bus bar or main connection and avoid any direct connection to the supply;

Installation Guidelines

Standard

A typical installation and connection routine for the FH380RC Twin Head searchlight is as follows:

Referring to wiring diagram C24946-1, the Mains supply is fed into each control gear, which then provides a common feed to the motor gearbox, control panel and the searchlight.

The searchlight has been pre-wired with 3 meters of cable from the gearbox to junction box & to the Control Gear Enclosure.

Cables required to be connected by the customer: -

8 cores 1.5mm cable from the Junction Box to the Control Panel.

12 cores 0.5mm cable from the Junction Box to the Control Panel.

The searchlight head is pre-wired along with the connecting cable to the motor gearbox.

6 - Operating Instructions

This equipment is designed for use out of doors, in free air. Never place anything on or cover the searchlight when in use as this may present a hazard.

The searchlight can be remotely positioned via the joystick control panel, with the facility for movement up, down, left and right. When in the desired position the joystick should be released so that it returns to its' home position, dead centre.

The beam of the searchlight can be adjusted to give a variety of beam types. Using the yellow remote focus button on the joystick panel, the desired beam can be achieved for any particular application. The beam will move continuously through 'spot' to 'flood'. In order to fix the beam type; simply release the button at the desired position.

The heaters specified on this equipment are self-regulating and will shut off when they reach the dew point temperature.

This product should not be used for any purpose other than for which it was designed. Any modifications to the product should not be undertaken without consulting the manufacturer.

Setting to Work

Safe service in use necessitates the strict observance of the following precautions.

- Any article fabricated from quartz or glass is inherently fragile and care should therefore be taken, at all times, when handling lamps;
- Eye protection must be worn when handling lamps that have been removed from their packaging materials. The protective jacket should not be removed from the lamp for safety reasons, as there is a remote possibility of the lamp shattering violently, especially if it is subjected to mechanical shock or vibration;
- Always isolate the equipment from the supply before inserting a lamp;
- Before inserting the lamp ensure that all contacts are clean. Contacts must be renewed at the slightest sign of corrosion. Sanding or filing down corroded areas is not recommended as this will only make the conducting surface between the pin and lampholder smaller, thus causing the lamp to overheat;
- Do not twist or bend the fused quartz bulb when fitting the lamp as mechanical stresses MUST be avoided;
- The lamp must be capable of unimpeded expansion when it warms up to operating temperature. Mechanical forces must not be applied to the fused quartz bulb;
- Before the protective jacket is removed, suitable protection must be worn i.e face mask and gloves with wrist protection;
- Never touch the quartz bulb with bare hands, as fingerprints will make the glass cloudy and cause a severe loss of light. This may also cause recrystallisation and thus weaken the bulb material. Should the bulb be inadvertently touched, remove fingerprints with methylated spirit and a clean, soft paper towel. The bulb should then be wiped with distilled water. NOTE: ALWAYS WEAR MASK AND GLOVES DURING CLEANING);

In all circumstances the lamp manufacturer's data should be referred to when dealing with lamps.

When fitting the lamp:

- Always isolate the equipment from the supply when inserting a lamp;
- Ensure the circuit is suitably fused;
- Ensure the lamp is of the correct power rating and type;
- Check lampholder is in good condition. If the contacts show any sign of corrosion, replace the lampholder;
- Check the lampholder is in a good dry condition. Never allow water to collect in the lamp fitting or come into contact with the lamp.

To fit the lamp:

- Loosen all the thumbscrews on the front of the searchlight, remove the bezel and glass and store in a safe place;
- For easier access the light shield/spill ring may be removed by undoing the fasteners;
- Cut open one end of the protective sleeve surrounding the lamp;
- Using the sleeve to prevent the fingers coming into contact with the lamp, position the two pins above the holes in the lampholder;
- Gently push the lamp into the lampholder and remove the protective sleeve;
- Replace the light shield/spill ring and front bezel assembly, ensuring the thumbscrews are securely fastened.

Testing

Upon correct installation and connection to an electrical supply, the equipment can be tested in order to ensure its' correct performance. A competent person with some knowledge of electrical equipment must carry out this work.

Equipment required: Multi-meter with leads
 Ammeter

Using the equation $P=VI$, the approximate power output of the equipment can be calculated in the following way:

- Using the multi-meter, take a voltage reading;
- Using the ammeter, take an amp reading from the live cable to the lamp;
- Multiply these figures together to give an approximate wattage (Power output).

For example:

Using a 24v 150w Tungsten halogen lamp:
Voltage reading = 24v; Amps reading = 6 amps

Therefore, Wattage = $24 \times 6 = 144$ watts

7- Fault Finding

All fault finding must be conducted by a competent person or qualified Electrical Engineer.

Failure of Lamp to light

Causes:

- 1) Power not supplied;
- 2) Fuse blown;
- 3) Failed lamp

Remedy:

- 1) Check voltage at supply. If supply is not present the fault is at the customer supply. If power is present, see remedy 2;
- 2) Check fuse for visual failure. If none noticeable check fuse for continuity using a multi-meter. If fuse found to be faulty, replace with new part and test equipment again for correct working order. If found to be working correctly see remedy 3;
- 3) Firstly, check supply at lampholder connecting block (within searchlight barrel). If supply is present, disconnect unit from power supply before removing the lamp. If noticeable damage to filament is present, the lamp will have failed. The lamp can also be checked for continuity using a multi-meter. Replace lamp ensuring all precautions and instructions previously outlined in this manual are adhered to.

Failure of Remote Focus

Causes:

- 1) Power not supplied;
- 2) Faulty connections;
- 3) Failed motor

Remedy:

- 1) Check voltage at supply. If no supply present fault is at customer supply. If power is present, see remedy 2;
- 2) Check all wiring connections on motor and terminal rail, in accordance with the wiring diagram. If found to be correct, see remedy 3;
- 3) Remove focus motor and apply 24v DC directly across terminals. If motor does not rotate the unit has failed. A new focus motor should be fitted to the lampholder assembly.

NOTE: If a fault occurs on the pan and tilt gearbox, the unit should be returned to Francis Searchlights Limited for fault evaluation and repair.

8 - Maintenance and Servicing

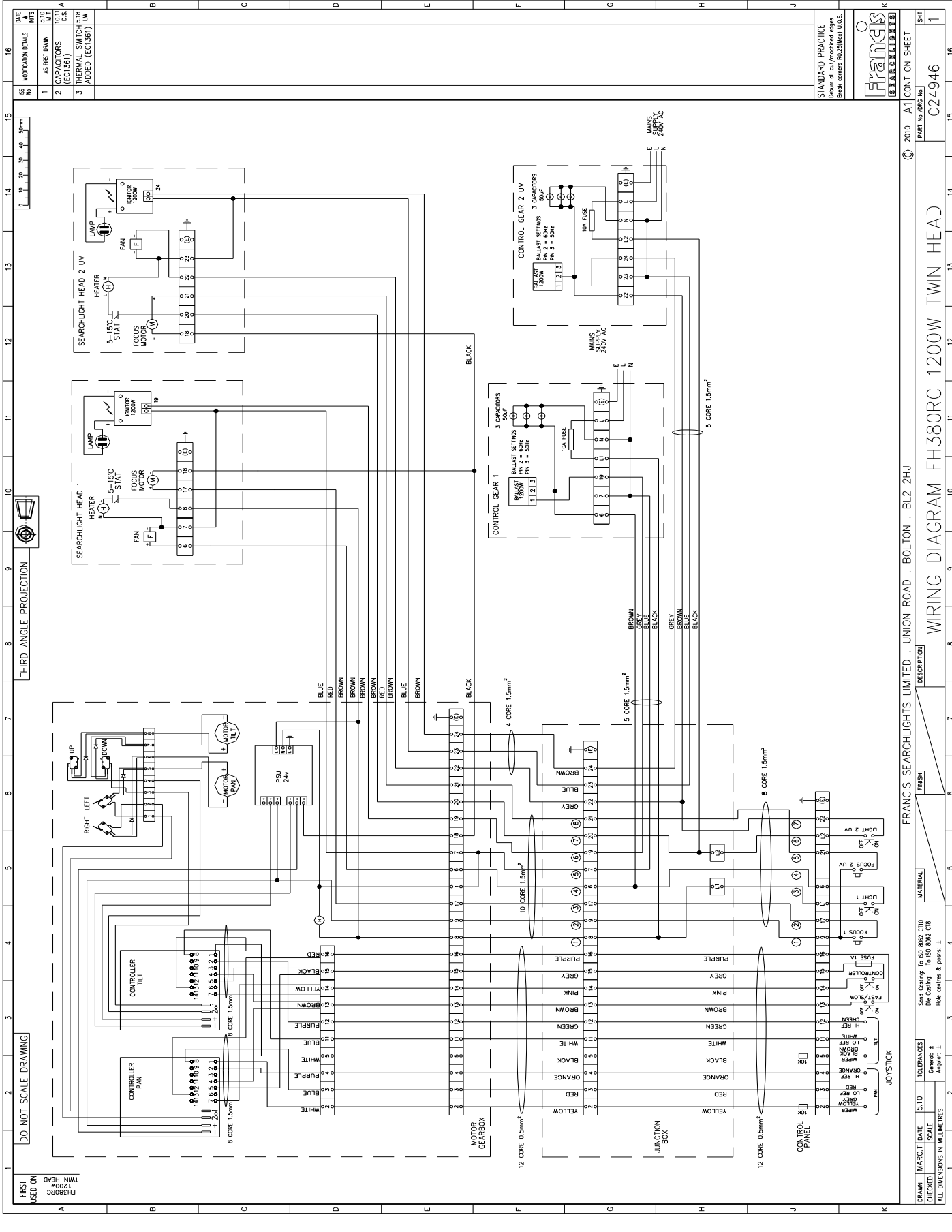
In order to prolong the service life and performance of your searchlight, the following maintenance guidelines are recommended:

- Maintenance checks should be conducted before every voyage or at least every three months;
- Before checking, disconnect the equipment from the supply;
- Visually inspect the condition of the equipment;
- Any major or minor structural damage should be rectified immediately in order to reduce sympathetic wear;
- After inspection it may be necessary to clean the inside of the searchlight. The following procedure should be adhered to:
 - Remove the front bezel;
 - Clean the front glass inside and out using a proprietary glass cleaner;
 - Clean the reflector if required;
 - Check the reflector mounting gaskets. If signs of corrosion or damage are evident, replace as necessary;
 - Ensure that the lampholder is free from corrosion or other damage;
- It is advisable to check all seals and gaskets for signs of degradation. Renew if necessary;
- The searchlight is fitted with a breather unit. This ensures a steady airflow in order to prevent any vacuum forming within the barrel.
- Upon completing all maintenance requirements, the searchlight should be tested for full working order (approximately 20 minutes).

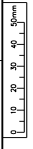
If in any doubt as to the correct servicing procedures to adopt please contact your distributor/agent or the manufacturer who will be able to advise the best course of action for your product.

9 - Wiring Diagram and General Assembly

Drawing Number	Description
A6076	FH380RC 1200w 240v Twin Head Searchlight G.A
C24946	FH380RC 1200w Twin Head Wiring Diagram
C24947	Control Gear Assembly
C24949	Junction Box Assembly
	Control Panel



ISS No	MODIFICATION DETAILS	DATE
1	AS FIRST DRAWN	5.10
2	CAPACITORS (EC1361)	10.1
3	THERMAL SWITCH 5.9 ADDED (EC1361) LW	0.5



DO NOT SCALE DRAWING

FIRST USED ON FH380RC 1200W TWIN HEAD

THIRD ANGLE PROJECTION

STANDARD PRACTICE
Refer to our finished order
Break corners R0.25(Min) U.S.G.

2010 A1 CONT ON SHEET

FRANCIS
FRANCIS SEARCHLIGHTS LIMITED

PART No. (REV. No.)
C24946

DATE
16

SHEET
1

DRAWN	MARC II	DATE	15.10	TOLERANCES	Scale	1:1	ANGULAR	±	MATERIAL	DESCRIPTION	REVISION
Send Castings to ISO 8062 C10 Die Castings to ISO 8062 C18 Hole centres & points ±											
JOYSTICK LIGHT 2 UV FOCUS 2 UV FOCUS 1 FOCUS 3 FUSE 1A FUSE 2A FUSE 3A FUSE 4A FUSE 5A FUSE 6A FUSE 7A FUSE 8A FUSE 9A FUSE 10A FUSE 11A FUSE 12A FUSE 13A FUSE 14A FUSE 15A FUSE 16A FUSE 17A FUSE 18A FUSE 19A FUSE 20A FUSE 21A FUSE 22A FUSE 23A FUSE 24A FUSE 25A FUSE 26A FUSE 27A FUSE 28A FUSE 29A FUSE 30A FUSE 31A FUSE 32A FUSE 33A FUSE 34A FUSE 35A FUSE 36A FUSE 37A FUSE 38A FUSE 39A FUSE 40A FUSE 41A FUSE 42A FUSE 43A FUSE 44A FUSE 45A FUSE 46A FUSE 47A FUSE 48A FUSE 49A FUSE 50A FUSE 51A FUSE 52A FUSE 53A FUSE 54A FUSE 55A FUSE 56A FUSE 57A FUSE 58A FUSE 59A FUSE 60A FUSE 61A FUSE 62A FUSE 63A FUSE 64A FUSE 65A FUSE 66A FUSE 67A FUSE 68A FUSE 69A FUSE 70A FUSE 71A FUSE 72A FUSE 73A FUSE 74A FUSE 75A FUSE 76A FUSE 77A FUSE 78A FUSE 79A FUSE 80A FUSE 81A FUSE 82A FUSE 83A FUSE 84A FUSE 85A FUSE 86A FUSE 87A FUSE 88A FUSE 89A FUSE 90A FUSE 91A FUSE 92A FUSE 93A FUSE 94A FUSE 95A FUSE 96A FUSE 97A FUSE 98A FUSE 99A FUSE 100A											

FRANCIS SEARCHLIGHTS LIMITED . UNION ROAD . BOLTON . BL2 2HJ
 WIRING DIAGRAM FH380RC 1200W TWIN HEAD

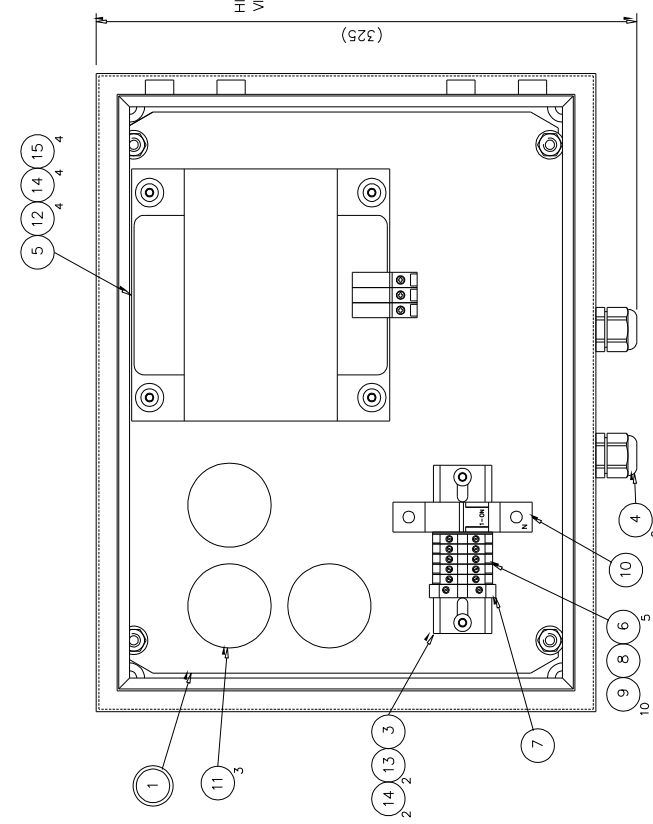
FIRST USED ON
A2637
1200W
FH380

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION



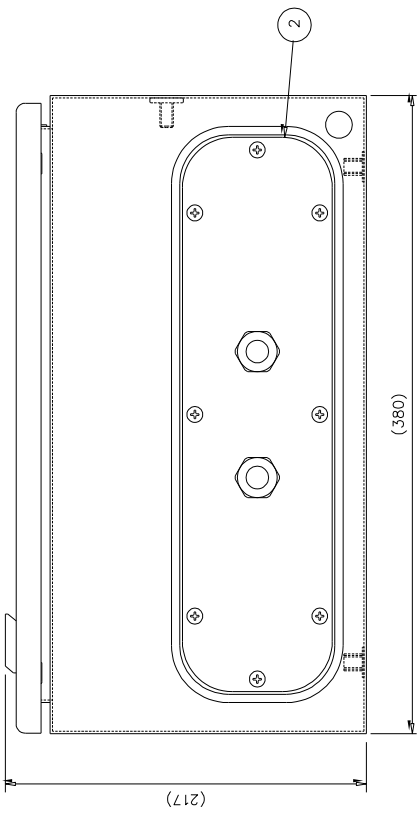
ISS No	MODIFICATION DETAILS	DATE & UNITS
1	AS FIRST DRAWN	5.10 LW
2	CAPACITORS (EC1361)	10.11 D.S.
3	BALLAST SEAT CHANGED (EC1569) LW	10.15 D.S.
4	NEW MCB FITTED (EC1803)	12.15 LW



NOTE:-
ALL FIXINGS FOR THE CHASSIS PLATE, GLAND PLATE
ARE SUPPLIED WITH THE ENCLOSURE

HINGE THIS SIDE
VIEW WITH LID REMOVED

ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C24586	C24586	CHASSIS PLATE SUB ASSY	1
2	C27773	C24586	GLAND PLATE TYPE A	1
3	C24144	C24143	DIN RAIL	1
4	C12415		M20 GLAND	2
5	C23496		BALLAST	1
6	C14400		TERMINAL	5
7	C14379		EARTH TERMINAL	1
8	C14139		END COVER	1
9	C15411		TERMINAL MARKERS	10
10	C26986		10A MCB	1
11	C20235		CAPACITOR 50uF	3
12	C08990		M6 x 12 BTN HD SCREW	4
13	C23954		M6 x 10 BTN HD SCREW	2
14	C10554		M6 S/C SPRING WASHER	6
15	C06999		M8 PLAIN WASHER	4



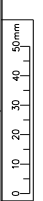
STANDARD PRACTICE
Debur all cut/machined edges
Break corners R0.25(Max) U.O.S.



DRAWN LW		DATE	5.10	TOLERANCES	Sand Casting: To ISO 8062 CT10	
CHECKED	SCALE	1:2	General: ±	Die Casting: To ISO 8062 CT8		MATERIAL
ALL DIMENSIONS IN MILLIMETRES			Angular: ±	Hole centres & posns: ±		FINISH
FRANCIS SEARCHLIGHTS LIMITED · UNION ROAD · BOLTON · BL2 2HU				DESCRIPTION		1200W RC METAL HALIDE CONTROL GEAR ASSY
© 2010 A2 CONT ON SHEET				PART No./DRG No.	C24947	
SHT				1		

1 2 3 4 5 6 7 8 9 10 11

DATE & INTS
 5.10 LW
 1.16 LW
 AS FIRST DRAWN
 C25839 WAS C22505 (EC1609)

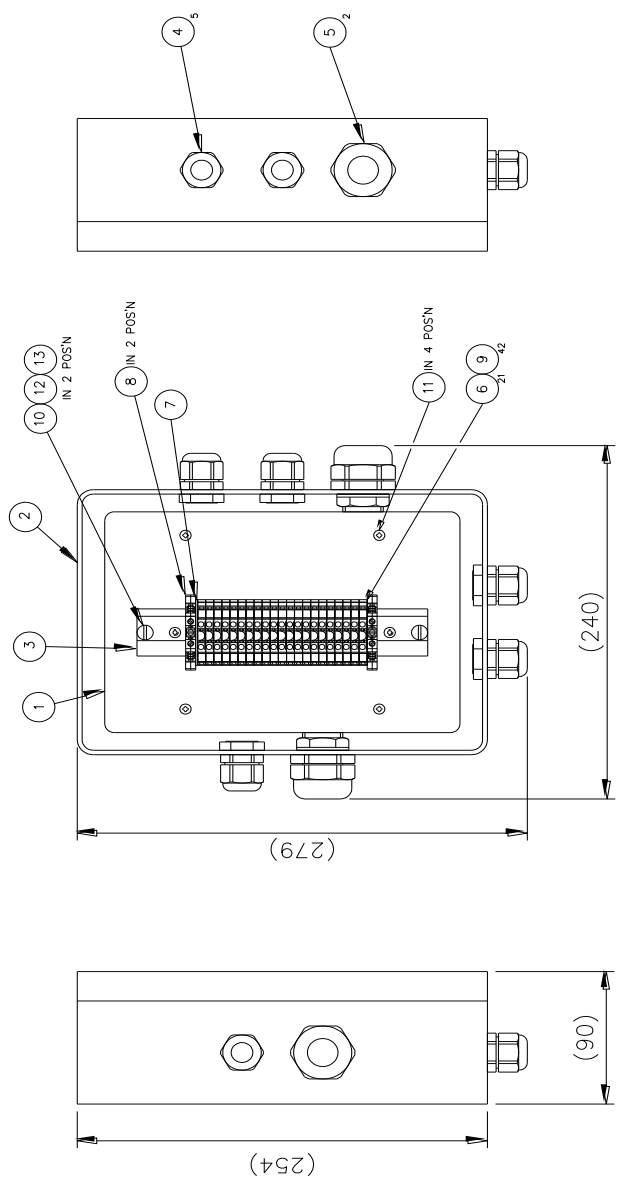


THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

FH 580
 TWIN HEAD
 A6076

ITEM	PART No.	DRG No.	DESCRIPTION	QTY	ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C20230	C20230	CHASSIS PLATE ASSY	1	8	C14379		EARTH END STOP	2
2	C24985	C24985	ENCLOSURE DRILLING	1	9	C15411		TERMINAL MARKER	42
3	C25839	C25839	TERMINAL RAIL	1	10	C09895		SCREW M5 x 10 PAN HD	2
4	C10158		CABLE GLAND M20	5	11	C23598		SCREW $\phi 4$ x 8 PAN POLYMTAHD	4
5	C15450		CABLE GLAND M25	2	12	C08392		WASHER M5 PLAIN	2
6	C14400		TERMINAL	21	13	C09231		WASHER M5 S/C SPRING	2
7	C14139		END COVER	1					

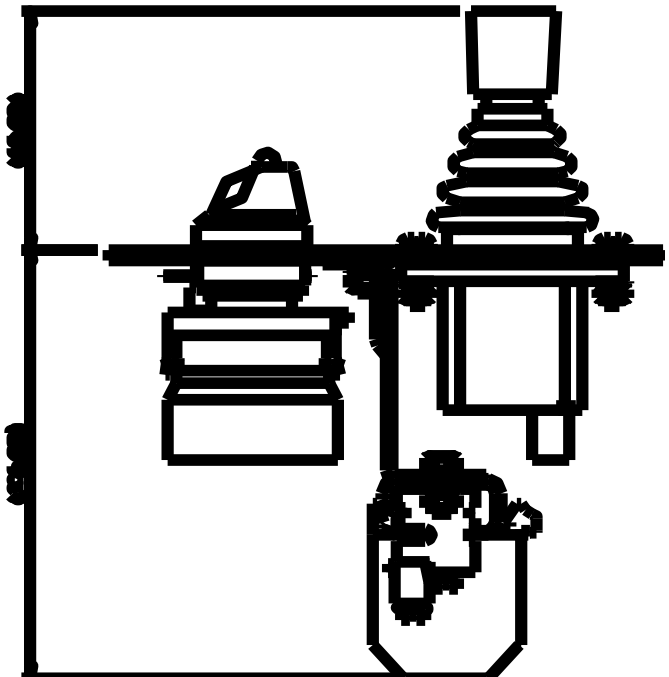
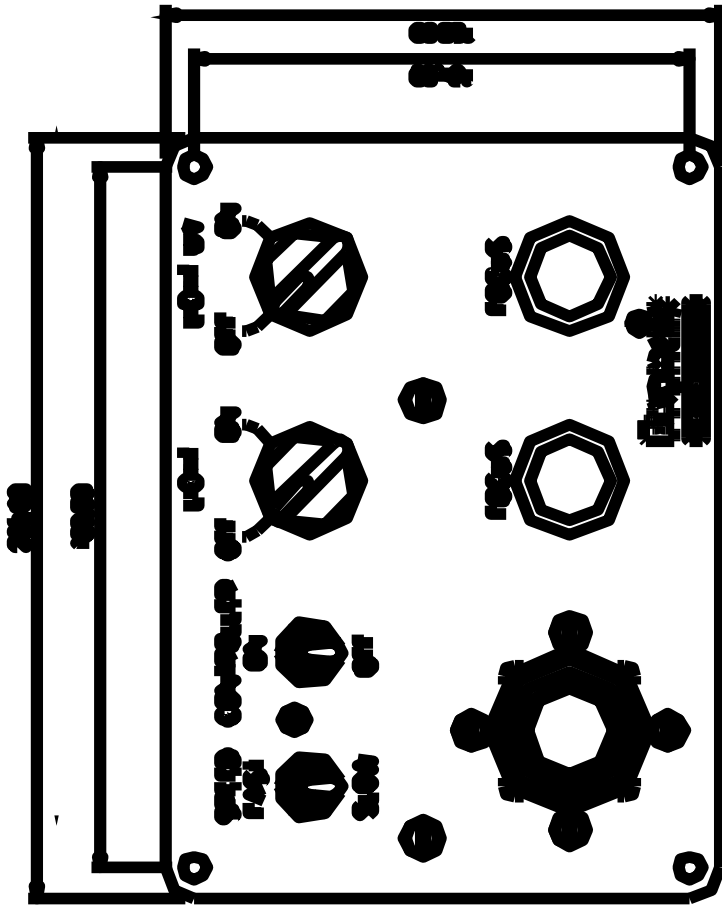


VIEW WITH LID REMOVED

STANDARD PRACTICE
 Debur all cut/machined edges
 Break corners R0.25(Max) U.S.S.



FRANCIS SEARCHLIGHTS LIMITED · UNION ROAD · BOLTON · BL2 2HU	© 2010	A2	CONT ON SHEET
FINISH	DESCRIPTION	PART No./DRG No.	SHT
	JUNCTION BOX ASSY FH580 TWIN HEAD	C24949	1
Scale Casting: To ISO 8662 C110 Die Casting: To ISO 8662 C18	TOLERANCES	DATE	5.10
General: ± 0.20 Angular: \pm	SCALE	1:2	
ALL DIMENSIONS IN MILLIMETRES			



10 - Spare Parts List

The following spare parts can be ordered directly from the manufacturer:

Part Number	Description
Searchlight Spares	
C09868-00	Lampholder – G38
C08919-00	Front glass
C08920-00	Front glass gasket
C08885-00	Reflector
C16880-00	Ignitor
C20224-00	Fan
C23496-00	Ballast
C26986-00	MCB – 10amp
C20235-00	Capacitor - 50 μ F
C14143-00	Switch – On/Off
C14142-00	Push Button - Focus
C16488-00	Transformer
C16854-00	Diode
C16410-00	Motor – Remote Focus
C24889-00	Thermal Switch

Motor Gearbox Spares

C22403-01	Pan Motor Sub Assembly
C22287-00	Tilt Motor
C22380-00	Microswitch no lever
C22382-00	Microswitch with lever
C24030-01	'I' Drive Pan Speed Controller
C24060-01	'I' Drive Tilt Speed Controller
C23530-01	PSU
C22301-00	Pedestal Top Sealing Gasket
C26185-00	Pedestal Cover Gasket

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will ensure that any warranties on your equipment will not be invalidated.

When ordering spare parts please contact the Sales Department at Francis Searchlights Limited. Please quote searchlight model and serial number at all times. This will enable a fast response to your spares' requirements.