



User Instruction & Installation Manual

Voyager Remote Control Xenon Searchlight



Product Reference Number:

A2647 – VX330 WHITE 115/240v 150w

A2650 – VX330 MIRRORRED STN.S (CHROME) 115/240v 150w

Manufacturer's details:

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1 - Introduction

It is imperative that this manual is read carefully and understood before installing your equipment. For your future reference please keep this manual in a safe place.

Thank you for specifying a product from the Francis Searchlights range. All Francis products are designed to give complete customer satisfaction and are manufactured to the highest engineering standards in order to ensure optimum performance and service life.

The Francis range combines features proven over many years service in the most hazardous conditions in both marine and land installations.

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will also ensure that any warranties on your equipment will not be invalidated. Information on spares ordering and parts is provided in this manual.

Should you ever need to contact Francis Searchlights Ltd. regarding your equipment, please quote the Product Serial Number at all times.

2 - Safety Precautions

The following instructions must be adhered to, in order to ensure a safe working environment and the safety of the user.

Note: When unpacking or manoeuvring the searchlight into its fixing position, suitable lifting points must be used in order to prevent damage to the equipment or personal injury.

- Prevent rain, snow, condensation and water droplets from contacting the lamp as this may cause bulb failure and possible shattering;
- Xenon lamps run with a high internal pressure in excess of atmospheric. Whilst the construction is inherently strong, there is a slight risk of the bulb shattering;
- Never look directly into an illuminated searchlight as this may cause severe damage to eyesight. If it is necessary to inspect a lamp whilst in operation, always wear suitable protective goggles;
- Should it be necessary to examine the lamp with the front bezel removed, always use a protective shield and wear goggles to ensure a safe working environment;
- Never attempt to clean a lamp whilst in use;
- Searchlights get hot. Never touch the unit when lit and always allow 15 to 20 minutes for cooling down after turning the searchlight off;
- Never place anything on or cover the searchlight when in use;
- Ensure the lamp has cooled sufficiently before removal;
- If undue force appears necessary to remove the lamp, the equipment should be inspected by a competent person or contact the manufacturer;
- When breaking a lamp for disposal, care must be taken to ensure the glass fragments are safely contained. This operation must be performed out of doors in free air. In all circumstances refer to the lamp manufacturers instructions packed with the lamp;
- Due to the vast range of lamps available it may appear possible that more powerful lamps can be used in the equipment than for which it was designed. Even when the unit will physically accept a higher wattage or voltage lamp, this substitution is not recommended and is dangerous. This action will also void any warranties on the equipment.

Always refer to the lamp manufacturer's technical data when dealing with lamps.

3 - Technical Information

This product has been designed to operate in accordance with the product specification. The VX330 RC searchlight has the following features:

- All marine grade materials and fixings;
- Parabolic glass reflector;
- Stove enamel painted or Mirrored 316 Stainless Steel (Chrome);
- 350° horizontal rotation;
- Vertical movement +20° to -20°;
- Motor speed 2°- 20°/sec (Pan). -10°/sec (Tilt);
- Remote focus facility;
- Self Regulating internal heater;
- Toughened front glass;
- Sealing to IP66;

The searchlight also performs to the following optical data:

- Xenon light source
- Lamp Wattage - 150 Watts;
- Supply voltage – 110v/240v AC 1Ph 50/60 Hz;
- Peak Beam Candlepower – 5,479,861 Lux;
- Range – 2,341 metres;
- Adjustable lamp focus, 1.5° spot to 10° flood;
- Temperature range: -50°C

In order that the searchlight operates correctly it is imperative that competent personnel are responsible for the installation, operation and servicing of this equipment. Failure to adhere to this advice may cause premature failure or incorrect operation of the searchlight, which may damage the equipment or cause personal injury.

4 - Unpacking and Installation Instructions

The following instructions should be read and fully understood prior to installing the equipment to ensure that the correct procedures are followed, and all safety precautions are observed.

Note: If the equipment has been in storage for a considerable amount of time, it is advisable to conduct a routine maintenance check on all parts before installation.

Safety Precautions

This equipment should not be connected to an electrical supply before being installed. Installation procedures should be adhered to in order to ensure a safe working environment and reduce the risk of damage or personal injury.

Preparing the Mounting Position

Mark out and drill the fixing holes through the deck. If anti-vibration mounts are to be fitted, the fixing holes for the mounts should also be marked out and drilled. Prior to manoeuvring the searchlight into its' fixing position, the AV mounts should be fitted to the base. When in the desired position, bolt the searchlight firmly down. On an uneven surface it may be necessary to use a suitable sealant such as silicone, in order to ensure a weatherproofed joint.

5 - Electrical Installation

For safety purposes, only competent personnel should perform the electrical installation. All equipment should be installed to current Electrical Regulations and Standards.

In order to obtain the maximum light output from the searchlight, it is essential that the full operating voltage of the lamp fitted be applied to the lampholder contacts.

Method of Electrical Connection

- 1) Disconnect the supply before working on the electrical system;
- 2) The searchlight must be connected to a fused electrical supply, using suitably sized cable;
- 3) If the searchlight is located a considerable distance from the supply, provision must be made in the cable size in order to overcome the voltage drop. The following table should be used for indication purposes only:

The following table below indicates the maximum length of cable to be used for the supply cable to the junction box:

Searchlight	115v 150w	240v 150w
Cable Size (mm ²)	Distance Max	Distance Max
1.5	71 MTRS	296 MTRS
2.5	120 MTRS	500 MTRS

- 4) Whenever possible cable terminations should be made below deck and with approved terminal devices;
- 5) If a spare auxiliary fuse or circuit breaker is not available, one of the correct type and rating should be fitted and connected to a positive supply. It is advisable to locate a bus bar or main connection and avoid any direct connection to the supply:

Note: This equipment must be earthed.

Installation Guidelines

A typical installation and connection routine for the VX330 RC 115/240v searchlight is as follows:

Referring to wiring diagram C23980, a 115/240v supply is fed to the junction box, which then provides a common feed to PSU which in turn supply's 24v back to the control panel to supply the focus motor and remote wireless unit.

Pre-wired cables

3 meters of 3 cores 2.5mm cable from the searchlight to junction box.

3 meters of 12 cores 0.5mm cable from the searchlight to the junction box.

3 meters of 12 cores 0.5mm cable from the junction box to the joystick control panel.

3 meters of 3 cores 1.5mm cable from the junction box to the mains supply.

It may be necessary for the customer to provide a suitable junction box if the cable lengths required exceed the standard length supplied. If required, please contact FSL for further assistance regarding this matter.

When the light is in operation the output from the PSU should be 17.5v at 8.5 amps.

Basic Operation

When the searchlight is turned on an 115v/240v supply is fed to the PSU. This in turn generates a sufficient voltage to the ignitor in order that the ignition voltage is achieved and the Xenon lamp strikes.

After the lamp has lit, the PSU regulates the voltage through the ignitor so that the lamp operates within its design parameters.

Once the searchlight has been switched off allow approximately 30 seconds for the lamp to cool down before re-striking the lamp.

Optional Slave Panel Wiring

12 cores 0.5mm² cable from the Slave Panel to the Junction Box.

NOTE both panels MUST NOT be operated simultaneously as this may damage the equipment

6 - Operating Instructions

This equipment is designed for use out of doors, in free air. Never place anything on or cover the searchlight when in use as this may present a hazard.

The searchlight can be remotely positioned via the joystick control panel, with the facility for movement up, down, left and right.

The pan speed can be adjusted using the potentiometer mounted on the joystick panel. The movement increases from 2° to a maximum of 20°/sec when turned clockwise. The tilt speed runs at 10°/sec and cannot be adjusted.

The beam of the searchlight can be adjusted to give a variety of beam types. Using the yellow remote focus button on the joystick panel, the desired beam can be achieved for any particular application. The beam will move continuously through 'spot' to 'flood'. In order to fix the beam type; simply release the button at the desired position.

The heaters specified on this equipment are self-regulating and will shut off when they reach the dew point temperature.

There is the option for added slave panels, the slave panel has all the features of the main panel i.e. joystick, speed control focus and on/off.

NOTE both panels MUST NOT be operated simultaneously as this may damage the equipment

This product should not be used for any purpose other than for which it was designed. Any modifications to the product should not be undertaken without consulting the manufacturer.

Setting to Work

Safe service in use necessitates the strict observance of the following precautions.

- Any article fabricated from quartz or glass is inherently fragile and care should therefore be taken, at all times, when handling lamps;
- Eye protection must be worn when handling lamps that have been removed from their packaging materials. The protective sleeve should not be removed from the lamp for safety reasons, as there is a remote possibility of the lamp shattering violently, especially if it is subjected to mechanical shock or vibration;
- Ensure that the power rating of the lamp to be fitted is suitable for the lamp house and power supply equipment;
- Always isolate the equipment from the supply before inserting a lamp;
- Before inserting the lamp ensure that all contacts are clean. Contacts must be renewed at the slightest sign of corrosion. Sanding or filing down corroded areas is not recommended as this will only make the conducting surface between the pin and lamp holder smaller, thus causing the lamp to overheat;
- Do not twist or bend the fused quartz bulb when fitting the lamp as mechanical stresses MUST be avoided;
- When inserting or removing a lamp, always hold it securely by its' base in order to prevent breakage between base and bulb;
- The lamp holder must not exercise mechanical tensions on the lamp, neither during insertion or operation. Contacts must not discolour during use;
- For safety reasons, the lamp should be replaced once it has reached its' average life, and not later than 1.25 times the stated life. With continuing use the risk of the lamp exploding increases due to alterations within the quartz;
- Before the protective sleeve is removed, suitable protection must be worn i.e. face mask and gloves with wrist protection;
- Never touch the quartz bulb with bare hands, as fingerprints will make the glass cloudy and cause a severe loss of light. This may also cause recrystallisation and thus weaken the bulb material. Should the bulb be inadvertently touched, remove fingerprints with methylated spirit and a clean, soft paper towel. The bulb should then be wiped with distilled water. NOTE: ALWAYS WEAR MASK AND GLOVES DURING CLEANING);
- All packaging and the protective sleeve must be retained for re-use. Whenever removing a lamp, the protective sleeve must always be used for safety reasons;

In all circumstances the lamp manufacturer's data should be referred to when dealing with lamps.

When fitting the lamp:

- Always isolate the equipment from the supply when inserting a lamp;
- Ensure the circuit is suitably fused;
- Ensure the lamp is of the correct power rating and type;
- Check the lampholder is in a good dry condition. Never allow water to collect in the lamp fitting or come into contact with the lamp.

To fit the lamp:

- Loosen all the socket screws on the front of the searchlight, remove the bezel and glass and store in a safe place;
- Fit the rear lampholder lead over the thread of the lamp and then screw into the rear lampholder;
- Connect the front lead to the lamp and secure in place with the knurled nut;
- Replace the front bezel and glass, ensuring the socket screws are securely fastened.

Testing

Upon correct installation and connection to an electrical supply, the equipment can be tested in order to ensure its' correct performance. A competent person with some knowledge of electrical equipment must carry out this work.

Equipment required: Multi-meter with leads
 Ammeter

Using the equation $P=VI$, the approximate power output of the equipment can be calculated in the following way:

- Using the multi-meter, take a voltage reading from the terminal block inside the searchlight;
- Using the ammeter, take an amp reading from the live cable to the lamp;
- Multiply these figures together to give an approximate wattage (Power output).

For example:

Using a 150w xenon lamp:

Voltage reading = 17.5v; Amps reading = 8.5 amps

Therefore, Wattage = $17.5 \times 8.5 = 150$ watts

7- Fault Finding

All fault finding must be conducted by a competent person or qualified Electrical Engineer.

Please refer to the following table for the trouble-shooting of Xenon lamps.

Fault	Cause	Remedy
<ul style="list-style-type: none"> ■ Wrong Polarity 	<ul style="list-style-type: none"> ■ Lamp incorrectly fitted ■ Faulty wiring 	<ul style="list-style-type: none"> ■ Anode (large electrode) must always be on top in vertical burning position ■ Check polarity, transpose connections if necessary
<ul style="list-style-type: none"> ■ Cap overheated ■ Cap temperature above 230°C 	<ul style="list-style-type: none"> ■ Faulty contacts ■ Cooling equipment defective 	<ul style="list-style-type: none"> ■ Check terminals, tighten or renew ■ Check cooling equipment and replace if necessary
<ul style="list-style-type: none"> ■ Arc unsteady 	<ul style="list-style-type: none"> ■ Lamp operated outside current control range ■ Magnetic stabilisation for horizontal operation defective 	<ul style="list-style-type: none"> ■ Correct current setting ■ Check magnetic stabilisation
<ul style="list-style-type: none"> ■ Bulb draws in air 	<ul style="list-style-type: none"> ■ Crack in graded seal caused by overheated cap ■ Maximum cap temperature 230°C 	<ul style="list-style-type: none"> ■ Check terminals - tighten or renew
<ul style="list-style-type: none"> ■ Glass erosion on fused quartz bulb 	<ul style="list-style-type: none"> ■ Lamp operated outside current control range ■ Lamp service life exceeded 	<ul style="list-style-type: none"> ■ Correct current setting ■ Check meter
<ul style="list-style-type: none"> ■ Electrodes damaged ■ Premature blackening 	<ul style="list-style-type: none"> ■ Current ripple too high ■ Auxiliary mirror incorrectly adjusted 	<ul style="list-style-type: none"> ■ Have power supply inspected ■ Adjust auxiliary mirror
<ul style="list-style-type: none"> ■ Asymmetrical blackening of lamp (in horizontal burning position) 	<ul style="list-style-type: none"> ■ Lamp operated too long in same position 	<ul style="list-style-type: none"> ■ Turn lamp through 180° after half service life

Failure of Lamp to ignite

In the event of the lamp failing to light the following steps should be taken:

- 1) Check that the supply is connected to the input of the PSU and check all connections as per the wiring diagram. On operation if the lamp does not light, switch off supply and check all fuses;
- 2) Check the PSU enclosure. On your command get an operator to switch on the light for approximately 2 seconds. During this time listen for any noise (cracking or hissing) coming from within. If this arcing is heard switch off the supply. Remove the searchlight body to expose the two supply leads from the PSU enclosure to the lamp. Using a dry cloth wipe these leads to remove any dust, moisture or condensation that may have formed around the inside of the barrel. Replace the body, ensuring the screws are securely fastened, and perform the check again, listening for the cracking. If the lamp still fails to ignite, switch off at the supply and replace the lamp in accordance with the safety procedures within the manual and the manufacturer information.

Any further tests to be carried out with regards to lamp failure must be conducted by a competent electrical engineer and should not be carried out in an explosive atmosphere.

Before a xenon lamp will ignite, the electrically insulated gas between the electrodes must be ionised. This is done by the ignitor which produces a high frequency voltage (up to 14,000 volts or higher). Switching the lamp on activates the ignitor. A cracking or hissing noise should be heard. The ignitor is housed within the rear of the searchlight. If found to be faulty return to Francis Searchlights Ltd for evaluation and repair.

Failure of Remote Focus

Causes:

- 1) Power not supplied;
- 2) Faulty connections;
- 3) Failed motor;

Remedy:

- 1) Check voltage at supply and the output from the control board in the junction box. If no supply present fault is at customer supply. If power is present, see remedy 2;
- 2) Check all wiring connections on motor and terminal block in accordance with the wiring diagram. If found to be correct, see remedy 3;
- 3) Remove the focus motor and apply 24v DC directly across terminals. If motor does not rotate the unit has failed. A new focus motor should be fitted to the lampholder assembly.

8 - Maintenance and Servicing

In order to prolong the service life and performance of your searchlight, the following maintenance guidelines are recommended:

- Maintenance checks should be conducted before every voyage or at least every three months;
- Before checking, disconnect the equipment from the supply;
- Visually inspect the condition of the equipment;
- Any major or minor structural damage should be rectified immediately in order to reduce sympathetic wear;
- After inspection it may be necessary to clean the inside of the searchlight. The following procedure should be adhered to:
 - Remove the front bezel;
 - Clean the front glass inside and out using a proprietary glass cleaner;
 - Clean the reflector if required;
 - Ensure that the lampholder is free from corrosion or other damage;
 - Check earth point for conductivity;
- It is advisable to check all seals and gaskets for signs of degradation. Renew if necessary;
- The searchlight is fitted with a breather unit. This ensures a steady airflow in order to prevent any vacuum forming within the barrel.
- Upon completing all maintenance requirements, the searchlight should be tested for full working order (approximately 20 minutes).

If in any doubt as to the correct servicing procedures to adopt please contact your distributor/agent or the manufacturer who will be able to advise the best course of action for your product.

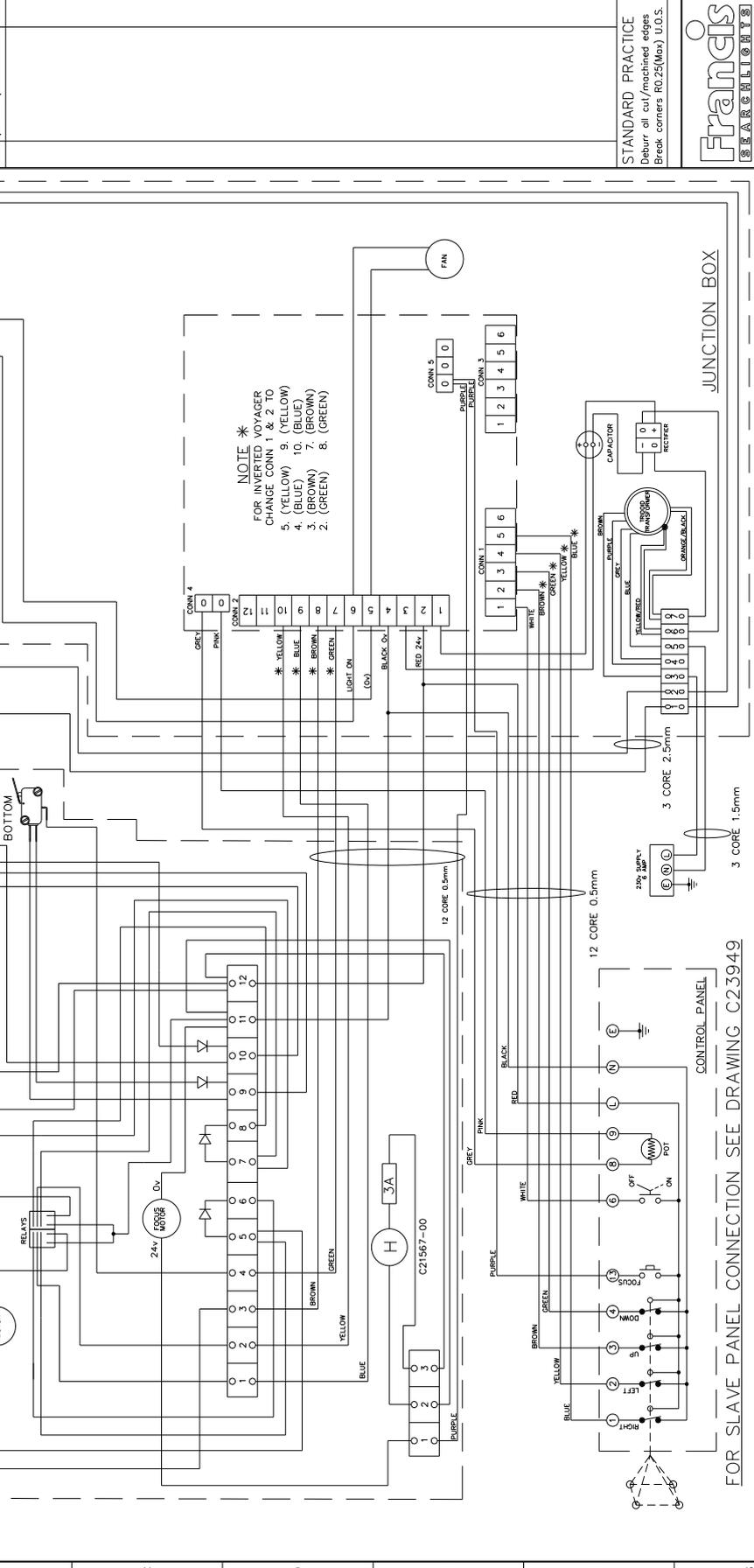
9 - Wiring Diagrams and General Assembly

Drawing Number	Description
C24189	RC Wiring Diagram HV Variable Speed
C23949	Slave Panel Wiring Diagram
C24497	<u>Multiple</u> Slave Panel Wiring Diagram
A2645	VX330RC 150w H.V Variable Speed General Assembly Drawing
C23991	Control Panel
C23976	Control Panel Main Slave & Slave
C24149	Junction Box

11 10 9 8 7 6 5 4 3 2 1

DATE & INT'S
MODIFICATION DETAILS
ISS No
1
2
3
4
5
6

1.08 LW
2.09 LW
AS FIRST DRAWN
BROUGH IN LINE WITH DETAIL EC1260 LW
HEATER REMOVED & 8.09 FAN ADDED EC1333 LW
LIVE FROM PANEL INTO 6.10
OUTPUT FROM PSU FED INTO HEATER BLOCK (EC1299)
3.12 LW
WIRELESS REMOVED (EC0000)
18.16 D.S.



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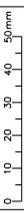
DRAWN LW	DATE 1.08	TOLERANCES	Francis Searchlights Limited . Union Road . Bolton . BL2 2HU
CHECKED	SCALE 1:1	General: ±	DESCRIPTION YX330 150w XENON WIRING DIAGRAM H.V SUPPLY
ALL DIMENSIONS IN MILLIMETRES	Angular: ±	Hole centres & posns: ±	PART No./DRG No. C24189
			SHT 11



11 10 9 8 7 6 5 4 3 2 1

A B C D E F G

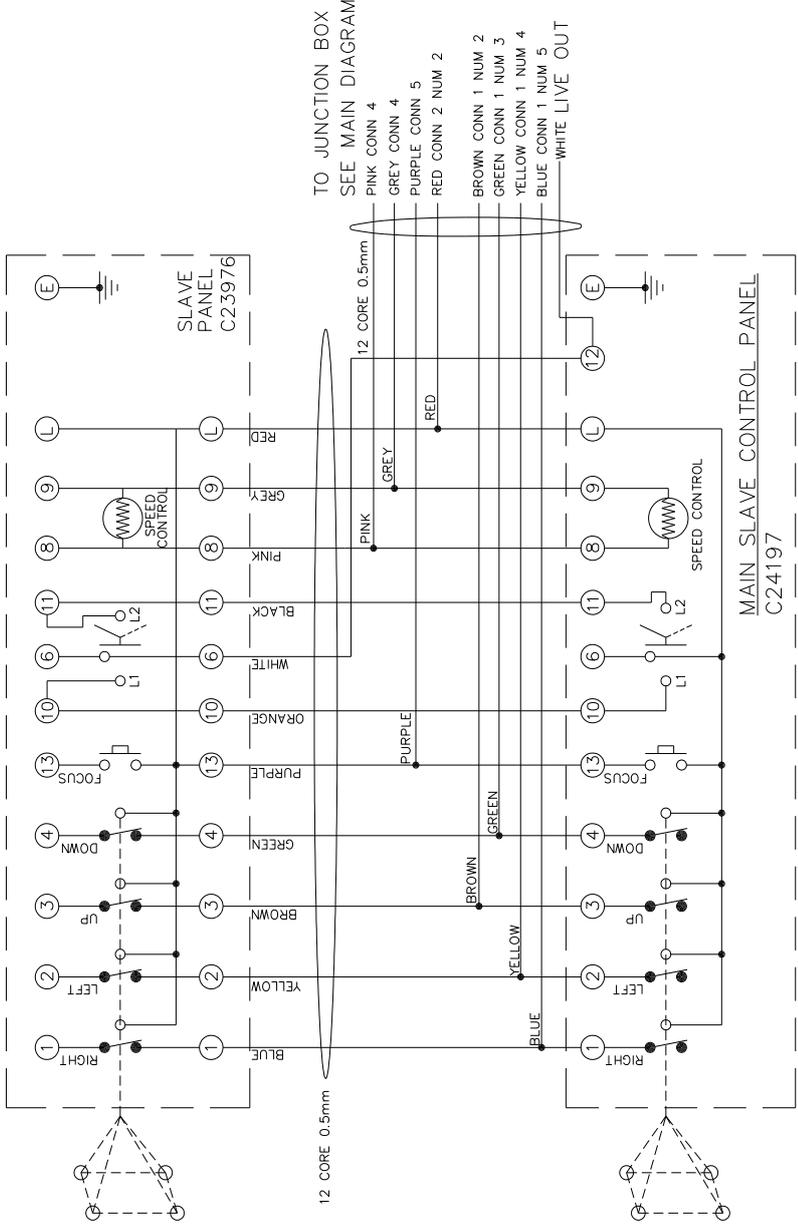
ISS No	MODIFICATION DETAILS	DATE & INIT'S
1	AS FIRST DRAWN	4.08 LW



THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

FIRST USED ON V330



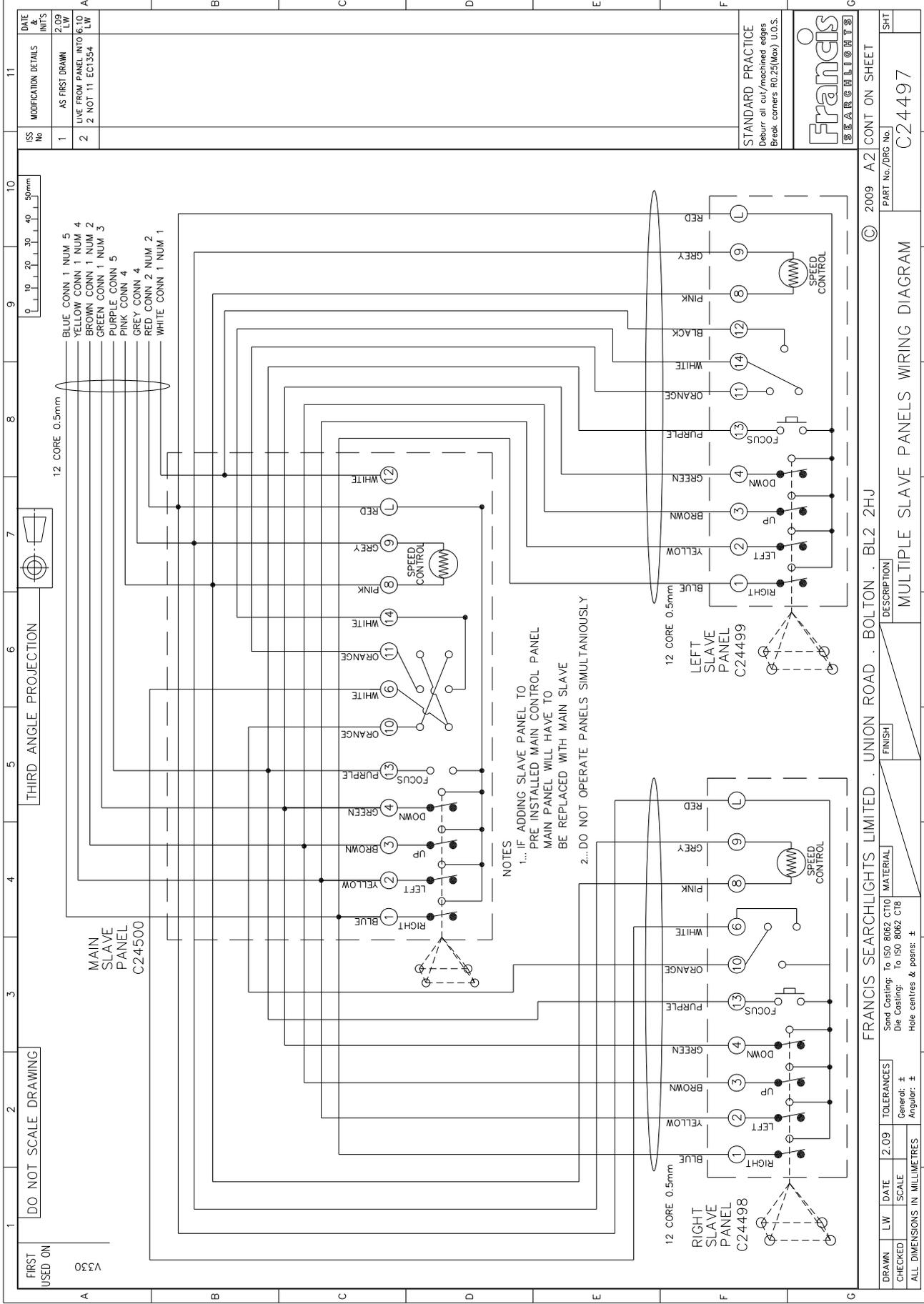
NOTES

- 1... IF ADDING SLAVE PANEL TO PRE INSTALLED MAIN CONTROL PANEL MAIN PANEL WILL HAVE TO BE REPLACED WITH MAIN SLAVE
- 2... DO NOT OPERATE PANELS SIMULTANEOUSLY

STANDARD PRACTICE
Deburr oil cut/machined edges
Break corners R0.25(Max) U.O.S.



DRAWN LW		DATE	4.08	TOLERANCES	FRANCIS SEARCHLIGHTS LIMITED · UNION ROAD · BOLTON · BL2 2HU	
CHECKED	SCALE			General: ±	FINISH	DESCRIPTION
ALL DIMENSIONS IN MILLIMETRES				Hole centres & posns: ±	SLAVE PANELS WIRING DIAGRAM	
				Angular: ±	PART No./DRG No.	C23949
				© 2008 A2		CONT ON SHEET
				SHT		11



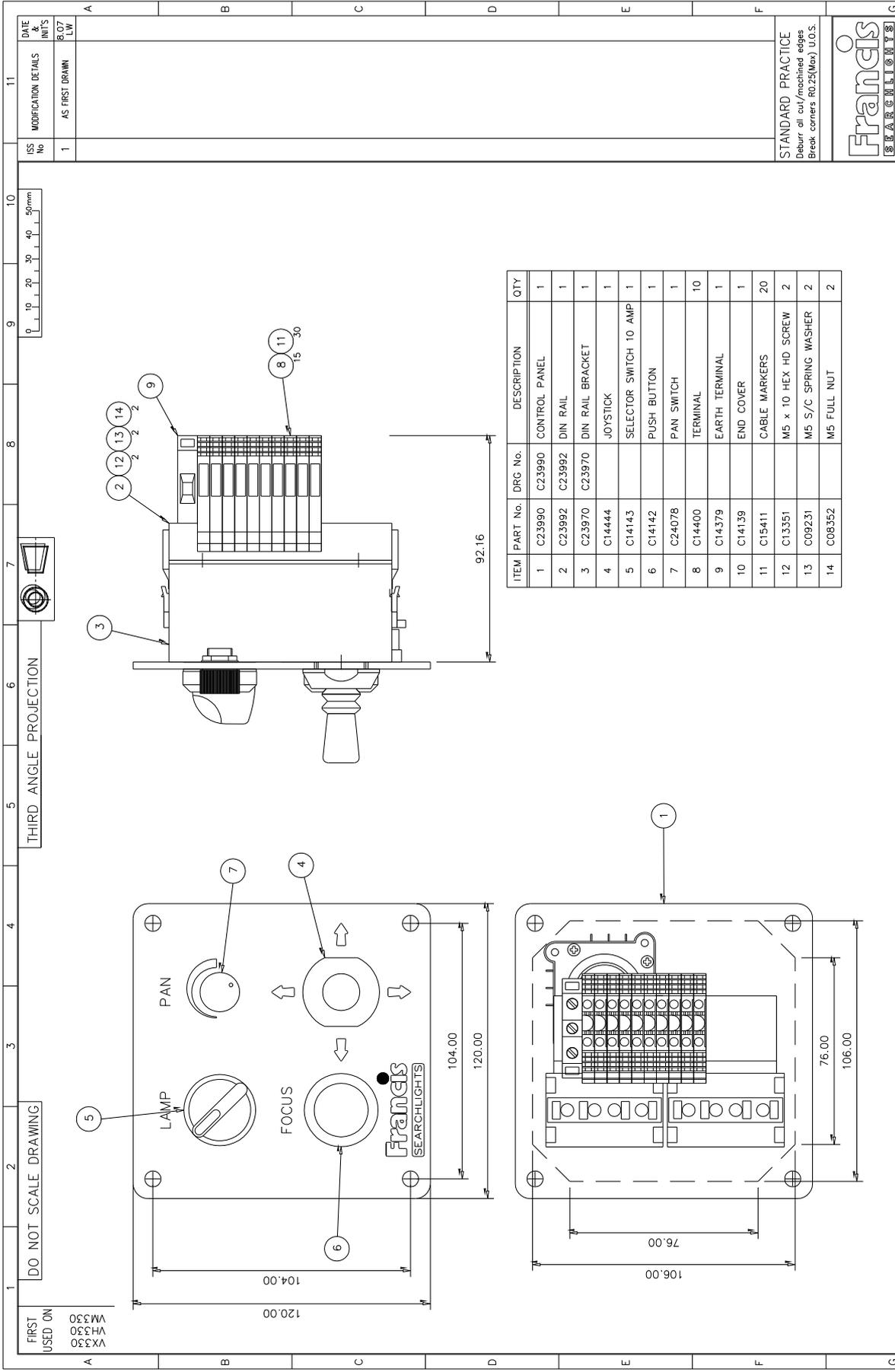
ISS No	MODIFICATION DETAILS	DATE INITS
1	AS FIRST DRAWN	2 CO LW
2	LIVE FROM PANEL INTO 6, 10 & 11	2 NOT 11 ECI354

STANDARD PRACTICE
 Debur all out/machined edges
 Break corners R0.25(Max) U.O.S.

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SEARCHLIGHTS

© 2009 A2 CONT ON SHEET	
PART No./DRG No.	C24497
SHT	11

FRANCIS SEARCHLIGHTS LIMITED · UNION ROAD · BOLTON · BL2 2HJ	
DESCRIPTION	MULTIPLE SLAVE PANELS WIRING DIAGRAM
FINISH	
MATERIAL	
Sand Casting: To ISO 8062 C110	
Die Casting: To ISO 8062 C18	
TOLERANCES	General: ±
Scale	Angular: ±
ALL DIMENSIONS IN MILLIMETRES	



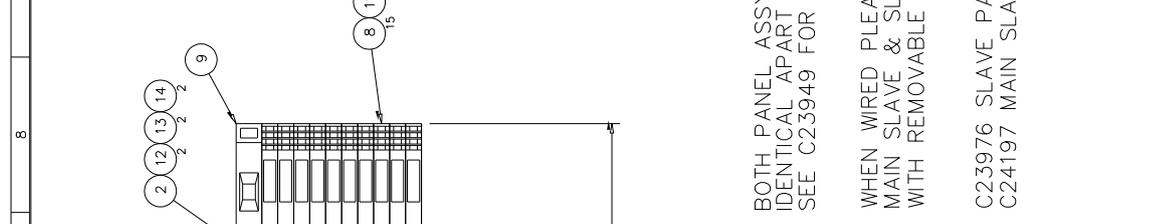
ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C23990	C23990	CONTROL PANEL	1
2	C23992	C23992	DIN RAIL	1
3	C23970	C23970	DIN RAIL BRACKET	1
4	C14444		JOYSTICK	1
5	C14143		SELECTOR SWITCH 10 AMP	1
6	C14142		PUSH BUTTON	1
7	C24078		PAN SWITCH	1
8	C14400		TERMINAL	10
9	C14379		EARTH TERMINAL	1
10	C14139		END COVER	1
11	C15411		CABLE MARKERS	20
12	C13351		M5 x 10 HEX HD SCREW	2
13	C09231		M5 S/C SPRING WASHER	2
14	C08352		M5 FULL NUT	2

FIRST USED ON: WX330, WM330, WH330
 DO NOT SCALE DRAWING
 THIRDS ANGLE PROJECTION
 0 10 20 30 40 50mm
 DATE: 11/07
 SCALE: 1:1
 TOLERANCES: General: ± 0.2, Angular: ±
 Send Casting: To ISO 8062 CT10, Die Casting: To ISO 8062 CT8
 MATERIAL: M30
 FINISH: POLISHED
 DESCRIPTION: CONTROL PANEL ASSEMBLY
 PART No./DRG No.: C23991
 SHEET: 1
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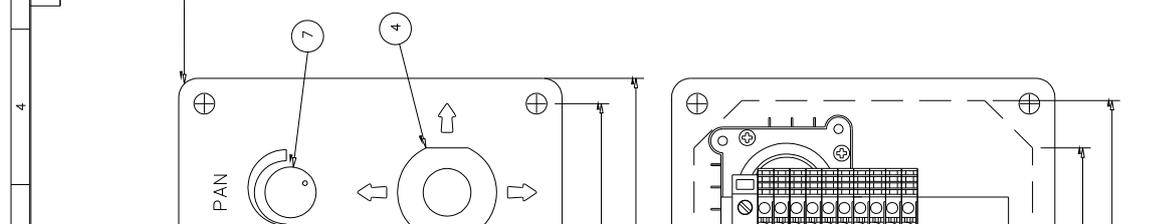


STANDARD PRACTICE
 Deburr all cut/machined edges
 Break corners R0.25(Max.) U.O.S.

DATE & INTS 8.07 LW	MODIFICATION DETAILS AS FIRST DRAWN	ISS No 1
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ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C24191	C24191	CONTROL PANEL	1
2	C23992	C23992	DIN RAIL	1
3	C24192	C24192	DIN RAIL BRACKET	1
4	C14444		JOYSTICK	1
5	C22941		TOGGLE SWITCH	1
6	C14142		PUSH BUTTON	1
7	C24078		PAN SWITCH	1
8	C14400		TERMINAL	10
9	C14379		EARTH TERMINAL	1
10	C14139		END COVER	1
11	C15411		CABLE MARKERS	20
12	C13351		M5 x 10 HEX HD. SCREW	2
13	C09231		M5 S/C SPRING WASHER	2
14	C08352		M5 FULL NUT	2



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FINISH	DESCRIPTION	PART No./DRG No.	SHT
	SLAVE PANEL ASSEMBLY	C23976	1

DO NOT SCALE DRAWING

FIRST USED ON
VX330
VH330
VM330

DATE 8.07
SCALE 1:1
TOLERANCES
General: ± 0.2
Angular: ±

Send Casting: To ISO 8062 CT10
Die Casting: To ISO 8062 CT8
Hole centres & posns: ±

STANDARD PRACTICE
Debur all cut/finished edges
Break corners R0.25(Max) U.O.S.

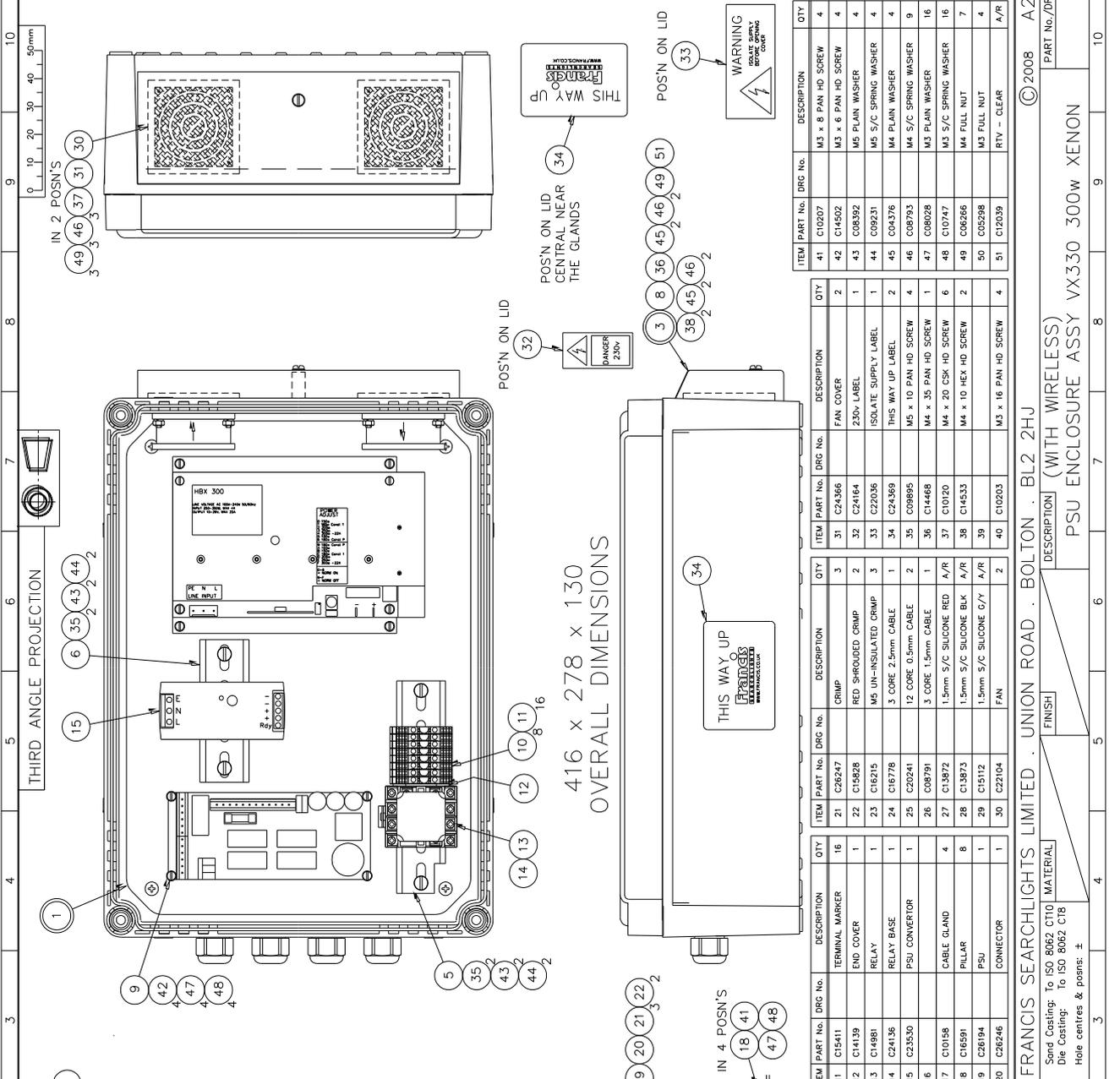
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BOTH PANEL ASSY ARE IDENTICAL APART FROM WIRING SEE C23949 FOR DETAILS

WHEN WIRED PLEASE IDENTIFY MAIN SLAVE & SLAVE WITH REMOVABLE LABEL

C23976 SLAVE PANEL ASSY
C24197 MAIN SLAVE PANEL ASSY

ISS No	MODIFICATION DETAILS	DATE & INT'S
1	AS FIRST DRAWN	2.08 LW
2	ENCLOSURE CHANGED TO 300W Brought in-line with detail (EC1331)	7.09 LW
3	NEW PSU (EC1472)	3.13 D.S.



ITEM PART No.	DRG No.	DESCRIPTION	QTY	ITEM PART No.	DRG No.	DESCRIPTION	QTY	ITEM PART No.	DRG No.	DESCRIPTION	QTY
1	C26243	CHASSIS PLATE S/ASSY	1	21	C28247	CRIMP	3	31	C24366	FAN COVER	2
2	C24686	FAN SPLASH COVER ASSY	1	22	C18828	RED SHROUDED CRIMP	2	32	C24164	230V LABEL	1
3	C24147	ENCLOSURE DRILLING	1	23	C16215	M5 UN-INSULATED CRIMP	3	33	C22036	ISOLATE SUPPLY LABEL	1
4	C24143	DIN RAIL	1	24	C16778	3 CORE 2.5mm CABLE	1	34	C24369	THIS WAY UP LABEL	2
5	C24143	DIN RAIL	1	25	C20241	12 CORE 0.5mm CABLE	2	35	C09895	M5 x 10 PAN HD SCREW	4
6	C24144	DIN RAIL	1	26	C08791	3 CORE 1.5mm CABLE	1	36	C14468	M4 x 35 PAN HD SCREW	1
7	C26245	PSU MOUNTING PLATE	1	27	C1872	1.5mm S/C SILICONE RED A/R	A/R	37	C10120	M4 x 20 CSK HD SCREW	6
8	C24687	FAN COVER PILLAR	1	28	C1873	1.5mm S/C SILICONE BLK A/R	A/R	38	C14533	M4 x 10 HEX HD SCREW	2
9	C24000	SPEED CONTROL PCB	1	29	C15112	1.5mm S/C SILICONE C/Y A/R	A/R	39	C08289	M3 FULL NUT	4
10	C14400	TERMINAL	8	30	C22104	FAN	2	40	C10203	M3 x 16 PAN HD SCREW	4
11	C15411	TERMINAL MARKER	16	31	C28247	CRIMP	3	41	C10207	M3 x 6 PAN HD SCREW	4
12	C14139	END COVER	1	32	C18828	RED SHROUDED CRIMP	2	42	C14502	M3 x 6 PAN HD SCREW	4
13	C14881	RELAY	1	33	C16215	M5 UN-INSULATED CRIMP	3	43	C08392	M5 PLAIN WASHER	4
14	C24136	RELAY BASE	1	34	C16778	3 CORE 2.5mm CABLE	1	44	C09231	M5 S/C SPRING WASHER	4
15	C23530	PSU CONVERTOR	1	35	C20241	12 CORE 0.5mm CABLE	2	45	C04376	M4 PLAIN WASHER	4
16	C24143	DIN RAIL	1	36	C08791	3 CORE 1.5mm CABLE	1	46	C08793	M4 S/C SPRING WASHER	9
17	C10158	PSU MOUNTING PLATE	4	37	C1872	1.5mm S/C SILICONE RED A/R	A/R	47	C08028	M3 PLAIN WASHER	16
18	C16591	FAN COVER PILLAR	8	38	C1873	1.5mm S/C SILICONE BLK A/R	A/R	48	C10747	M3 S/C SPRING WASHER	16
19	C26194	PSU	1	39	C15112	1.5mm S/C SILICONE C/Y A/R	A/R	49	C08266	M4 FULL NUT	7
20	C26246	TERMINAL	8	40	C22104	FAN	2	50	C08289	M3 FULL NUT	4
21	C15411	TERMINAL MARKER	16	41	C10207	M3 x 6 PAN HD SCREW	4	51	C12039	RTV - CLEAR	A/R

FRANCIS SEARCHLIGHTS LIMITED . UNION ROAD . BOLTON . BL2 2HU	DESCRIPTION (WITH WIRELESS)	FINISH	MATERIAL	DATE	TOLERANCES	SCALE	2.08	2.08	1:2	General: ±	Angular: ±	ALL DIMENSIONS IN MILLIMETRES	Hole centres & posns: ±	Die Casting: To ISO 8062 C18	Sand Casting: To ISO 8062 CT10
PSU ENCLOSURE ASSY VX330 300W XENON															
PART No./DRG No. C24149															
CONT ON SHEET A2															
© 2008															

10 - Spare Parts List

The following spare parts can be ordered directly from the manufacturer:

Part Number	Description
D8151	150w Xenon Lamp
C23002-00	Switch 20A - On/Off
C14142-00	Switch – Focus
C14444-00	Joystick
C24078-00	Switch (Controller/Speed)
C23803-00	Front Glass
C08835-00	Front Glass Gasket
C16410-00	24v Motor – Focus and Tilt
C23802-00	Reflector
C22268-01	Breather Assembly
C24089-01	Pan Motor Assembly
C22382-00	Microswitch with lever
C24000-00	Speed Controller
C23805-00	Relay (Housing)
C23969-01	Sensor Block Assembly
C26194-00	PSU
C26195-00	Ignitor
C22104-00	Fan (Junction Box)
C21567-00	Searchlight Heater
C23530-00	PSU Converter
C14981-00	Relay
C24079-00	Mounting Base Gasket

In order to prolong the life and performance of your product, we recommend that you only specify Francis Searchlights spare parts. This will ensure that any warranties on your equipment will not be invalidated.

When ordering spare parts please contact the Sales Department at Francis Searchlights Limited. Please quote searchlight model and serial number at all times. This will enable a fast response to your spares' requirements.